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### Chassis and Bodywork

#### CHASSIS

##### COMPLETE CHASSIS

We offer a comprehensive chassis service supplying complete chassis in a variety of finishes and also supplying individual chassis parts, many of which were not available originally as separate items.

Dealing first with complete chassis units, these can be supplied as follows: -

New, Unpainted. Please see part numbers below for part number of basic chassis.

New, Painted with chassis black.

New, Hot Zinc Sprayed and Painted with chassis black.

Exchange, Painted with chassis black.

Exchange, Hot Zinc Sprayed and Painted with chassis black.

Exchange, Modified for Rally use, Zinc Plated and Painted with chassis black - TR2-4.

Please note that currently TR4A-6 new chassis are all new except for the following parts, which are taken from old chassis. This is because the cost of producing good quality parts is prohibitive and the parts in question are usually in good condition due to oil contamination in their previous life.

*TR2-4 - Centre cross section*

*TR4A - Rear hump. Rack supports and front turrets.*

*TR5-6 - Front turrets and rack cross member.*

*It is therefore imperative that these parts are returned to Revington TR even if you are ordering a new chassis.*

We can supply a chassis in any combination of preparation and finish - please phone to discuss. Should you choose to opt for an exchange chassis, the following options are available.

You can either: -

(1) Bring your chassis and leave it with us to have it restored. In this case we will give you an estimate of cost at the time, have the chassis washed, degreased and shot blasted, then give you a firm quote. Should you decline to proceed you will be invoiced for the cost of transport and shot blasting/cleaning. Should you wish to proceed, turn around time is approximately 8 weeks. This can be reduced by special transport arrangements.

OR

(2) Bring your chassis to us and take an exchange unit away with you. In this case we will give you an estimate of the cost involved and charge you the value of a new chassis. In due course your chassis will be cleaned and shot blasted and at this point we will be able to ascertain the cost of repairs required to your chassis to put it back into the system. (Obviously this would never be more than the cost of a new chassis). Experience has shown that in most cases very little of an old chassis can be used, however should your chassis be in unusually good order and assuming your chassis is not totally scrap, a refund will be in order. Conversely, should your TR2-4 have a scrap cross section or your TR4A-6 chassis have scrap turrets, rear hoop or rack mounting, as discussed above, a surcharge will be required to cover these. See below.

NOTE: All TR4A-6 chassis incorporate our front suspension and diff strengthening modifications, as the standard chassis is weak in design.

301217L	TR2-3 chassis frame. New, untreated. Lockheed brakes type.
301217G	TR3-3A chassis frame. New, untreated. Girling type.
304856	TR4 Up to CT4387 disc wheels and CT4689 wire wheels. Chassis frame. New, untreated. This chassis has short A and B post outriggers and uses an extension bracket to space out to the body brackets.
305719	TR4 middle range chassis frame. New, untreated. This chassis has vertical rack mountings.

305984	TR4 late chassis frame. New, untreated. This chassis has horizontal rack mountings.
RTR7241	TR2-4 cost to incorporate a new centre section, making the chassis totally new.
402335	TR4A Rigid axle chassis frame. New except for rear hump and turrets, which are taken from your chassis. Strengthened, untreated.
402284	TR4AIRS chassis frame. New except for rear hump, steering rack mounts and front turrets, which are taken from your chassis. Strengthened, untreated.

Be aware that there are slight differences between the differential mountings to TR4AIRS cars and TR6. The differential support pins protrude downwards 157mm on TR4A cars and 162mm on TR6 cars, as the rear mounting arrangement is different between the two cars.

402547	TR5-6CP chassis frame. New except for front turrets and rack support, which are taken from your chassis. Strengthened, untreated.
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Please see TR4AIRS 402284 ref. Differential pins.

PKC21	TR6CR chassis frame. New except for front turrets and rack support, which are taken from your chassis. Strengthened, untreated.
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Please see TR4AIRS 402284 ref. Differential pins.

RTR7098	Cost to incorporate new front turrets in TR4-6 chassis. Note: that this is still exchange for your turrets.
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RTR7099	Cost to incorporate modification to accept telescopic rear shock absorbers. TR4AIRS-6.
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#### CHASSIS TREATMENT

Please use the following part numbers to add finishing processes to your chosen chassis.

RTR7096	Hot zinc sprayed.
RTR7095	Painting with chassis black and wax oil internally
RTR7097	Hot zinc sprayed, painted with chassis black and wax-oiled internally.

#### REPLICA RALLY TR2-4 and TRS CHASSIS & PARTS

RTR7027-1	New TR3A rally modified chassis
RTR7028	New TR4 rally modified chassis.

These chassis include all the strengthening modification the factory incorporated into the works TR4 rally cars.

RTR7027-2	New TR3A Road-rally modified chassis with less extreme modifications than RTR7027
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RTRS7001	Chassis strengthened and lengthened for TRS, based on TR4 chassis
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The following kits allow customers to convert their own chassis.

RTR7236-2K	TR2-3B Complete kit of steel parts to convert a standard TR2-3B chassis to rally specification, including new damper mountings for DAS10 dampers. This kit can only be fitted to TR2-early TR3A with sloping rear floor if the sloping floor is modified. Fits OK on cars with post TS60000 body shells with flat rear floors.
RTR7236-1K	TR2-3B Complete kit of steel parts to convert a standard TR2-3B chassis to rally specification. This kit does not include new damper mountings and is intended for use with standard DAS 9 dampers. The damper mount strengtheners supplied in this kit are not easy to fit to TR2-early TR3A with sloping rear floors. The body needs to be lifted at the back or some strengtheners

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	left off where no access is available for welding. The kit fits OK on cars fitted with post TS60000 body shells with flat rear floors.
RTR7084-2K	TR4 Complete kit of steel parts to convert a standard TR4 chassis to works rally specification, including new damper mountings for DAS10 dampers.
RTR7084-1K	TR4 Complete kit of steel parts to convert a standard TR4 chassis to works rally specification. This kit does not include new damper mountings and is intended for use with standard DAS 9 dampers.
RTR7243K	TR2-4 Fast road chassis strengthening kit omitting the more complex parts of kits RTR7236-1K and RTR7084-1K. Useful for those using their cars for fast road use and milder road rallies.
RTR7163	TR2-6 additional strut from engine bay body mount to turret. Not part of works specification but a useful addition.
RTR7150-23B	TR2-3B Support strut Turret to chassis box section.
RTR7150-4	TR4 Support strut Turret to chassis box section.
RTR7150-4A6	TR4A-6 Support strut Turret to chassis box section.
RTR7043K	TR2-4 Strengthened rear damper mounting kit for RTR3313 DAS10 shock absorbers.
RTR7118K	TR2-4 Strengthener. Inboard face of standard rear damper mountings. Kit of 8 intended for use with our rear anti roll bar kit, but can be used without, with simple modification. Requires welding.

#### **CHASSIS COMPONENTS SUPPLIED SEPARATELY**

506721C	TR2-3A starting handle guide chrome plated
506721P	TR2-3A starting handle guide plain
RTR7025-1	TR2-4 outrigger with long tube, replaces whole tube right through chassis
RTR7025-2	TR2-4 outrigger with short, smaller diameter tube. Used as a repair part to pass inside original tube
RTR7015	TR2-4 chassis saddle without tube
RTR7024	TR2-4 cross tube rear (small)
201990	TR2-4 cross tube rear (large). 1 3/4"
201990R	TR2-4 cross tube rear (large). 1 1/2"
<i>Useful when repairing a chassis as this tube slides inside the original</i>	
RTR7026	TR2-4 shackle mounting
RTR7128K	TR2-3B Aluminium sump guard kit, extends from in front of the radiator shield to the back of the sump
RTR7010	TR2-4. Turret assembly front suspension LH
RTR7011	TR2-4. Turret assembly front suspension RH
RTR7165	TR4. Turret major assembly front suspension LH
RTR7166	TR4. Turret major assembly front suspension RH
<i>The above two numbers include the support tube and pin to chassis brackets</i>	
RTR7077	TR2-4 ring in turret supporting road spring
RTR7129K	TR4 aluminium sump shield similar to RTR7128K above
RTR7159K	TR2-4 aluminium full engine and gearbox under-shield. Used when welded on front skid employed. As per TR4 rally car
RTR7184	TR4 front body mounting. Per pair
RTR7013	TR4 early rack mounting LH
RTR7014	TR4 early rack mounting RH
RTR7008	TR4 late. Rack mounting LH

RTR7009	TR4 late. Rack mounting RH
RTR7130K	TR4A-6 Aluminium sump guard, extends from the radiator shield to the back of the sump
RTR7017	TR4A-6 front suspension-strengthening kit. The lower inner wishbone brackets welded to the chassis are prone to breaking away. Our kit will help prevent this happening
RTR7018	TR4A-6 top breastplate - with flutes
RTR7022	TR4A-6 bottom breastplate - with flutes
RTR7005	TR4A-6 Chassis rear leg LH, no fittings. 60" long
RTR7006	TR4A-6 As above RH
RTR7068	TR4A-6 Chassis side leg LH. No fittings full length
RTR7069	TR4A-6 As above RH
RTR7003	TR4AIRS-6. Front bridge assembly (comprising 1 x 214107 cross member, 1 each support 307107, 307106).
RTR7242	Bracket on bridge supporting body TR5-6. Can be used on TR4A too.
RTR7004	TR4A-6. Bridge rear. Holds differential and rear dampers.
RTR7030	TR4A-6 chassis leg trailing Arm attachment including belt hole strengthening tubes
RTR7001	TR4A chassis rear section complete including bridges
RTR7012-1	TR4AIRS-6 Diff mount strengthening kit for fitment to chassis with body off
RTR7012-2	TRAIRS-6 for fitment to chassis with body fitted
RTR7002	TR5-6 chassis rear section complete including bridges
RTR7031	TR4A-6 Chassis rear cross tube
RTR7029	TR6CR Chassis mounting plates. Supporting gearbox/overdrive. 2 required.
RTR7007	TR5-6 Bumper side support attachment (part of chassis). Suits left and right side.

#### **CHASSIS TO BODY MOUNTING PARTS**

##### **MOUNTING PAD KITS**

BMKPA2-4	TR2-4 Rubber pads alloy 'C' packers
BMKPN2-4	TR2-4 Rubber pads nylon 'C' packers
BMKPA4A-6	TR4A-6 Rubber pads alloy 'C' packers
BMKPN4A-6	TR4A-6 Rubber pads nylon 'C' packers
CD26326N	TR2-6 nylon 'C' packer used in kits available individually.

##### **MOUNTING BOLT KITS**

BMKB2-3A	TR2-3A	{Kits include all nuts, bolts
BMKB4	TR4	{washers and spring
BMKB4A-6	TR4A-6	{washers.

### **BODYWORK**

#### **TR2-3B BODY SHELLS AND BODY SHELL COMPONENTS**

##### **TR2-3B COMPLETE BODY SHELLS**

Revington TR are proud to be able to offer complete body shells for all - Yes All, variants of TR2-3B, seven types in all. Available in steel (or aluminium to special order). Our shells are built on our own jig and include hinges and catches on complete shells.

Our shells are supplied under original part numbers excluding a bonnet. Bonnets can be supplied in steel or aluminium as required. Also, currently we have a stock of good second-hand bonnets.

We also offer complete shells, with an original good bonnet. The part numbers below should be used as a guide as often, a better product can be produced using parts of your existing shell (if you have one!).

556414	TR2-3B complete body shell in transport primer - including bonnet
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### Chassis and Bodywork

556414LB TR2-3B complete body shell in transport primer - less bonnet  
556414LRP TR2-3B body shell less all removable panels.  
Please phone to discuss requirements before ordering.

#### TR2-3B BODY SHELL COMPONENTS

Having been able to supply complete body shells for sometime now, it follows that EVERY SINGLE BODY PANEL IS AVAILABLE SEPARATELY. Revington TR have contributed to this situation directly by establishing the manufacture of handmade body panels including bulkheads and inner wings to complement the small range of pressed panels on the market

*Revington TR now have a major commitment to the TR2-3B owner in helping to preserve the marque and are now responsible for the manufacture of the following panels. Front Outer Wing, Front Wheel arches, Front Valances, Bulkhead, Battery Boxes, A Posts, Bonnets, Door Skins, Rear Floors, Rear Wheel arches, Inner Quarter Panels, Outer Sills, Boot Lid, Rear Outer Wings.*

All panels are available under original part number. The part numbers listed below should be used when an original number cannot be found.

901270AL TR2-3B front wing aluminium LH  
901271AL TR2-3B front wing aluminium RH  
901270RP TR2-38 repair section in steel for the lower main part of the front LH wing  
901271RP Same as 901271RP for RH.  
900612AL TR2-3B rear wing aluminium LH  
RTR7034 TR2-3B bracket LH front inner wing to chassis  
RTR7035 Same as RTR7034 for RH.  
RTR7265 TR2-3B Nacelle. RH front inner wing to allow larger air filters to be fitted, particularly useful when Webers and EFI air boxes are used. Shaped to fit the inner wing. Requires the radiator stay bracket to be moved forward slightly.  
900613AL TR2-3B rear wing aluminium RH.  
RTR7046 TR2-3A tank strap nut plates on underside of rear floor. Four required per car  
508841P TR3A front apron lower section repair panel  
RTR7103 Bracket, front apron tie member support  
553035F TR2-3 short doorframe LH  
553036F TR2-3 short doorframe RH  
900491RP TR2 long door. Door skin LH  
900492RP TR2 long door. Door skin RH  
553035RP TR2-3 short door skin LH  
553036RP TR2-3 short door skin RH  
553035RPAL TR2-3 short door skin LH. Aluminium  
553036RPAL TR2-3 short door skin RH. Aluminium  
901210RP TR3A-B short door skin LH with handle plinth  
901211RP TR3A-B short door skin RH with handle plinth.  
901210RPAL TR3A-B short door skin LH with handle plinth. Aluminium  
901211RPAL TR3A-B short door skin RH with handle plinth. Aluminium  
900409S TR2-3B saddle rail (support centre tonneau panel)  
900433CS TR2-3A Pre 60K boot aperture channel set comprising of two side channels and one rear lip.  
900666AL TR2 bonnet Dzus type in aluminium. All other TR2-3B bonnets are available in ally or steel  
RTR7111 Cost to louver TR2-3B bonnets, both steel and aluminium. We carry a small stock, which can be exchanged or bought outright; otherwise your bonnet can be louvered  
901273LFR TR2-3A bulkhead front panel LH of battery box from scuttle to floor. RHD

901273RFR TR2-3A bulkhead front panel RH of battery box from scuttle to floor. RHD  
901273LFL TR2-3A bulkhead front panel LH of battery box from scuttle to floor. LHD  
901273RFL TR2-3A bulkhead front panel RH of battery box from scuttle to floor. LHD  
RTR7085 TR2-3B Centre bulkhead panel. Below the battery box  
950014EPL TR2-3B Bulkhead end panel left side. The side of the bulkhead against the passengers left foot in a RHD car. Not indented for LHD, as it is not necessary. This panel is supplied flat under this part number. Originally this panel had an indent to allow a LHD driver to operate the dipswitch. This indent is neither needed nor visible in a trimmed RHD car.  
950014EPR TR2-3B Bulkhead end panel right side. The side of the bulkhead against the driver's right foot in a RHD car.  
950014EPLL TR2-3B Same as 950014EPL except it has the indent for LHD cars where the driver's left foot needs more room to find the dipswitch.  
RTR7023 TR2-3B. Bracket in RH boot drain channel to accept boot lid prop.  
BOD1HQ TR2-3B Battery box. Our panel extends right up to the bottom of the scuttle. Some panels on the market stop short of the scuttle requiring an extra non-original join.  
RTR7016 TR2-3A Pre 60K rear valance to boot floor support. Can be used for TR3A Post 60K and TR3B.  
603559 TR2-6 'T' tag securing wing loom - general use.

#### TR3 BETA REPLICA PARTS

One of Triumph's many prototypes involved using the wider track TR4 style chassis with a modified TR3A body shell. This prototype was called BETA.

Revington TR have reproduced these wing sets and door skins in fibreglass so that customers wanting to use the wider TR4 chassis can do so. The cockpit space is of course the same. The parts are a direct fit onto a standard TR2-3B body shell without the need for inner wing modifications. The exception to this is the need to bring the sills out at the front to meet the line of the wing/ door profile.

901210BETAFG Beta door skin Fibreglass. LH  
901211BETAFG Beta door skin Fibreglass. RH  
901210BETAAL Beta door skin Aluminium. LH  
901211BETAAL Beta door skin Aluminium. RH  
901270BETAFG Beta Front wing Fibreglass. LH  
901271BETAFG Beta Front wing Fibreglass. RH  
901270BETAAL Beta Front wing Aluminium. LH  
901271BETAAL Beta Front wing Aluminium. RH  
900612BETAFG Beta Rear wing Fibreglass. LH  
900613BETAFG Beta Rear wing Fibreglass. RH  
900612BETAAL Beta Rear wing Aluminium. LH  
900613BETAAL Beta Rear wing Aluminium. RH

#### TR2-3B ALUMINIUM PANELS

We can supply ANY body panels from a complete body-shell to individual body parts in aluminium. Where these items are supplied regularly, prices will be found in the price list under original part number with AL suffix.

Please enquire if a price is not listed.

#### TR2-3B BODY FITTINGS, BADGES etc.

In addition to the standard range of bonnet and boot hinges for TR2-3B, we offer a higher quality range cast in aluminium-zinc alloy. These hinges are very strong, and incorporate stainless steels hinge pins. A little extra cost- but worth it in the long run.

602092HQ TR2 bonnet hinge un-chromed LH  
602093HQ TR2 bonnet hinge un-chromed RH  
602930HQ TR2 boot hinge un-chromed LH  
602931HQ TR2 boot hinge un-chromed RH  
650021HQ TR3-3B bonnet hinge chrome plated LH

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650022HQ	TR3-3B bonnet hinge chrome plated RH
650023HQ	TR2-3B boot hinge chromed plated RH
650024HQ	TR3-3B boot hinge chromed plated RH
TR3ADLS	TR3A five piece lock set including door handles, ignition switch tumbler, cubby lock and boot lock all with two keys
556034FK	TR2-3B hard top fitting kit includes all brackets and screws, protective plates required to fit hard top
552559X	TR2-3B spare wheel seal, small section. The spare wheel lid never fits well. This small section seal may help the lid to sit closer to the rear valance
607070X	TR2-3 boot lid lock with 2 keys
RTR7064	TR2-3B strap set spare wheel and tools
RTR5269	TR2-3 engine bay rubber plug and grommet set
RTR7080	TR3A-3B Stay bar LH chassis to front valance, when neither bumper nor bumper irons are fitted
RTR7081	TR3A-3B RH version of RTR7080
552901	Clip. Door seals to door and scuttle. 44 required
700896	TR2-3 Aero screens. Copy of the original item. Per pair.
700896D	TR2-3B Aero screen, Derrington type. Priced each.
700896DFK	TR2-3B Car set of feet to suit Derrington Aero screen.
602001S	TR2-3B overrider rear distance piece – replaces 602001 and long bolt.

### TR2-3B MISCELLANEOUS BODY PARTS

RTR7265	TR2-3B Nacelle RH front inner wing to make space for bigger more effective air filter. Particularly useful with Weber carbs and EFI air boxes.
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### ITALIA BODY SHELLS AND BODY SHELL COMPONENTS

Revington TR is proud to announce the latest achievement in keeping the TR marque alive and well, complete new Italia body shells. These shells originally manufactured by Vignale to a Michelloti design were manufactured in steel. The Revington TR Italia shell is produced in aluminium but can be manufactured in steel to special order.

Visit our website home page and click on the Italia Icon for more information.

### COMPLETE ITALIA BODY SHELLS

RTRI7000AL	Body shell Italia, aluminium, complete with doors, bonnet and boot lid
RTRI7000	As RTR7000 in steel (special order only).

### ITALIA BODY SHELL COMPONENTS

RTRI7125	Front windscreen Italia glass
RTRI7249	Seal front windscreen Italia manufacture from Silicone rubber
RTRI7002	Front Grill
RTRI7003	Badge Set
RTRI7007	Bonnet, Fibreglass
SPF2188K	Bonnet Buffer. Set of 6
RTRI7008	Boot Lid, Fibreglass
RTRI7009	Rubber block on B-Post
RTRI7013	Rear windscreen Italia glass
RTRI7250	Seal rear windscreen Italia manufacture from Silicone rubber.

### TRS le MANS BODY SHELLS AND BODY SHELL COMPONENTS

Following on from the successful announcement of our Italia body shells, we now offer the evocative TRS le Mans body shells in aluminium. These shells can be used to rejuvenate a tired TR2-4 by transplanting the vital components. The Imaginative could use a TR4A-6 as a donor too.

Visit our website home page and click on the TRS icon for more information.

### COMPLETE TRS BODY SHELLS

RTRS7000AL	Body shell TRS aluminium complete with doors, bonnet and boot lid.
RTRS7001	Chassis strengthened and lengthened for TRS, based on TR4 chassis

### TR4-4A-250 & 5 BODY SHELLS AND BODY SHELL COMPONENTS

#### COMPLETE TR4-5 BODY SHELLS

As with TR2-3B bodywork Revington TR are justifiably proud of their contribution to the TR4-4A-5-250 range of body panels.

Revington TR can now offer complete body-shells for TR4-250.

These can be supplied as a tub or with all outer panels. Please ring to discuss your requirements. As a guide the tub prices for TR4 are listed below.

950113LRP	TR4-5 body shell RHD less removable panels
950112LRP	TR4-5 body shell LHD less removable panels
574351	TR4-5 RHD complete shell including outer panels
574352	TR4-5 LHD – TR250 complete shell including outer panels.

All these shells can be supplied in Aluminium, as either complete Aluminium shells in side and out, or as steel inner shell, with Aluminium outer panels.

In addition we can of course supply shells to full works rally car specification. Please ask for details.

These part numbers should be used as a guide as often, a better product can be produced using parts of your existing shell (if you have one!).

### TR4-5 BODY SHELL COMPONENTS.

750229	TR4-6 bonnet stay bracket.
RTR7051	TR4-4A horn bracket on front inner wing LH
RTR7052	TR4-4A horn bracket on front inner wing RH.
RTR7258	TR4-4A Nacelle for RH front wheelarch for use when large air filters are fitted.

850379X	TR4-5 lower tonneau sides usually part of the rear valance, but supplied as a separate pair under this part number.
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Originally the rear deck of a TR4-4A-5 and 250 were supplied as a single item comprising a centre deck, two forward and two rear deck panels (sometime called tonneau panels) under the following part numbers.

850346	TR4 rear deck assembly. Up to CT5642
806820	TR4 rear deck assembly. From CT5643
808776	TR4A-5 rear deck assembly

These are now not available as a complete assembly. Please use the following panels.

808776RP	TR4A-5 centre deck.
815521	TR4A-6 LH forward tonneau panel.
815522	TR4A-6 RH forward tonneau panel.
850007	TR4-6 LH rear tonneau panel.
850008	TR4-6 RH rear tonneau panel.

TR4 owners please note that your centre deck and forward tonneau panels are different to TR4A-5. Currently these panels are available to special order or alternatively, please use TR4A-5 parts above.

708093	TR4-6 LH B-post top gusset (to which hood frame is attached).
708094	TR4-6 RH B-post top gusset (to which hood frame is attached).
910065RP	TR4-6 rear floor section. This panel does not include the hump and is therefore offered as a repair panel. Useful whilst the correct panel is not available, especially as the hump does not normally need replacing.

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813650RP	TR4-5 boot lid repair section. This repair panel comprises the lower 6" of the lid, with the inner frame. It is joined behind the number plate
RTR7066	TR4-6 front wing drain kit. Triumph designed the front inner wing drains to exit directly onto the top of the hidden sill area, which soon rots away. This neat kit changes the exit point to outside of the car
613277X	TR4-5 Boot lid seal, Snap on type, won't fall off like the original
RTR7078	TR4-5 Bonnet strengthening kit prevents the rear edge of the bonnet from cracking

#### TR4-4A B POSTS

TR4-4A complete B-Posts, part numbers 850275 and 85206 are not available please order both front and back parts listed below to make a complete B-post assembly.

850275F	Front only of left hand B post
850276F	Front only of right hand B post
817412B	Back only of left hand B post
817413B	Back only of right hand B post

#### PARTS UNCLEAR IN TRIUMPH'S TR4-4A-5-250 PARTS CATALOGUES

850430FT	TR4-6 Felt insert for side window channels
904005	TR4A-6 LH floor panel (also use for TR4)
904006	TR4A-6 RH floor panel (also use for TR4)
815834SB	TR4-6 Bracket for column on bulkhead RHD
615968	TR4-4A LH seat belt anchor at base of B post
615969	TR4-4A LH Seat belt anchor at base of B post
811944RC	TR4-5 front inner wing rain channel LH
811945RC	TR4-5 front inner wing rain channel RH
850351LTR	TR4-4A LH top bulkhead panel RHD extends to battery tray
850351LTL	As 850351LTR for LHD
850351RTR	TR4A RH bulkhead panel RHD extends to battery tray
850351RTL	As 850351RTR for LHD
815834C	TR4-6 Centre top bulkhead panel with battery clamp lugs
812775	Door skin. LH Steel
812776	Door skin. RH Steel

These steel door skins are TR5-6 parts as they are pierced to accept TR5-6 door handles. As the overall door shape of the TR4-4A is the same, they can be fitted to TR4-4A with the relatively simple modification of moving the door handle position and blanking the private door lock hole.

RTR7161	Door skin. LH Aluminium
RTR7162	Door skin. RH Aluminium
These aluminium door skins are unpierced and are therefore suitable for all TR4-6. The door handle and lock holes appropriate to either TR4-4A or TR5-6 will need to be cut.	
603344	TR4 CT22344on+TR4A-6. Spring check strap guide, fitted in 'A' post.
RTR7152	TR4-5 seal, rear of side window, in back light, when back light is required to be removable.
RTR7151	TR4-5 seal retainer hardtop back light
GAC6400X	TR5 lock set. Complete set of locks for doors, boot, ignition and glove box.

#### TR4-6 FRONT WING LIFTING EYES

These were fitted to TR5 as standard but can also be used on TR4-4A. Their purpose is to allow slings to be attached to lift the body off the chassis.

811944LE	TR5 LH lifting eye (and TR4-4A).
811945LE	TR5 RH lifting eye (and TR4-4A).
623588	TR6 LH lifting eye. As TR6 items are not available please use TR5 item 811944LE that can be fitted with little modification.

623589	TR6 RH lifting eye. As TR6 items are not available please use TR5 item 811945LE that can be fitted with little modification.
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#### REPLICA RALLY TR4 BODY SHELL PARTS AND GENERAL IMPROVEMENTS.

Triumph Rallied four specially prepared Powder Blue TR4's from 1962-1964. These were registered 3VC, 4VC, 5VC and 6VC. Three cars remain; 5VC is believed to have been scrapped in America.

Having been honoured by Ian Cornish selecting us to rebuild 4VC, the only works TR4 Rally car remaining in England at the time, we are in a unique position to supply exact replicas of modifications used by the works A few items from our large list are included below. Please phone to discuss your requirements.

*Neil Revington now owns 6VC, along with a part share in 3VC providing RTR with an unrivalled depth of knowledge of TRIUMPH Rally preparation.*

950109AL	Aluminium front wing LH
950110AL	Aluminium front wing RH
RTR7019	Pair of front wing vent ducts. Aluminium as used on works cars
RTR7060	Grill for front wing ducts. Exact original pattern. Cut to fit.
RTR7086	Air scoop replacing air vent
RTR8126K	Spot lamp bar – see Section 8 for details.
RTR7160	Battery side support. 2 required
850476AL	Aluminium rear wing RH
850475AL	Aluminium rear wing LH
908031AL	Aluminium bonnet with aluminium frame
908031ALW	Aluminium bonnet with lightened steel frame taken from an original steel bonnet an allowance will be made for your old bonnet. This is the type of bonnet used on the TR4 Works Rally cars
908031ALS	Aluminium bonnet skin only
RTR7246	Bonnet twist lock set, includes: - 1. Bonnet Dzus catches with long tail x 2 2. Dzus retainers x 2 3. Support plate under bulkhead lip x 2
RTR7263	Set of bonnet springs and plates to spring up the bonnet when RTR7246 is used.
RTR7277	TR4-6 strengtheners for bulkhead mounted steering column support bracket.
813650AL	Aluminium boot lid
RTR7072	Aluminium boot lid with extra large hinge plinths.
RTR7117	Pair large boot hinges
RTR7161	Door skin aluminium LH
RTR7162	Door skin aluminium RH
RTR7073	Aluminium complete door LH
RTR7074	As above. RH.
Manufacture of these aluminium doors is very labour intensive. In an effort to keep the cost down, the inner frame has been simplified. With a door panel fitted they look and work exactly as an original works rally TR4 doors. These doors are extremely weak, as the original design was not intended to be made in aluminium. As a result Revington TR recommend these doors should only be considered for fitment to out and out competition cars where lightness is critical. Customers should be aware of the likelihood of cracks occurring in these doors for which Revington TR cannot take responsibility.	
RTR7126	TR4-6 Perspex door window
RTR7272	Pair of small winglets. Riveted to the top of the windscreen frame to stop the window moving out at speed.
903979AL	Roof panel hard top ally. See Surrey tops for alternatives
RTR7020	Tank support fits between sides of boot and supports rear of 18-gallon tank.

### Chassis and Bodywork

RTR7123SW Perspex rear screen. Standard weight (see surrey tops section for other hard top parts)  
RTR7123LW Perspex rear screen. Light weight.

#### TR4-5 BODY FITTINGS, BADGES etc.

BHH972G Private door lock gasket TR5-6.  
621773PX TR5-6 Private door lock, security type. Replaces the original type.  
TR4DLS TR4-4A door lock set comprising 4 barrels, 1 cubby lock and 2 keys.  
SPF0356K TR4-5 Bonnet wedge in polyurethane. Longer lasting version of 611842. Kit of 4.

#### TR4-5 SURREY TOPS AND HARDTOPS

Firstly, to clarify the correct description of Hardtops and Surrey Tops, although the general arrangement of fixed rear window with removable roof panel is generally referred to as a 'Surrey Top' car, this is in fact not correct. The cloth section, which replaces the roof panel, is the 'Surrey Top'. The rear window and frame is called the 'back light' and the roof panel is self-explanatory.

Revington TR has developed an ingenious new Backlight design, which incorporates a roll-over bar (ROB). The Backlight frame is made from fibreglass, but uses for its strength an integral ROB with two backstays. The bar fits right up inside the fibreglass frame, thus affording maximum rollover protection, along with better rear visibility than with any other rollover bar available for use with a fixed backlight. The legs of the main hoop extend to the floor, whilst two rear stays attach to the top of the rear wheel arches. The main hoop is bolted to the 'B' posts too for added rigidity. Surrey tops and all three types of roof panel can be used in the normal manner.

RTR7122-1 TR4-5 Backlight frame fibreglass and ROB, untrimmed, unpainted. No diagonal brace. State TR4 or TR4A-5  
RTR7122-2 TR4-5 Backlight frame fibreglass and ROB untrimmed. As RTR7122-1 but ROB has a fixed diagonal.  
RTR7122-3 TR4-5 Backlight frame fibreglass and ROB untrimmed. As RTR7122-1 but ROB has a removable diagonal.  
RTR7267FLK TR4-5 Full cage, fixed diagonal LHD with Backlight Frame.  
This full cage is neat and unobtrusive; it incorporates a set of legs to join from the cabin to the chassis. See RTR9177FLK in section 9 for a fuller description. The front hoop goes down the side of the dash panel, requiring a small amount to be removed from each side. Revington TR do not approve of mutilating perfectly good original dash panel. To alleviate this problem we supply a solid aluminium panel, which can be adjusted to suit. Order Part no. RTR6133.  
RTR7267FRK RHD version of RTR7267FLK  
RTR7267RLK TR4-5 Full cage, removable diagonal LHD with Backlight Frame.  
RTR7267RRK RHD version of RTR7267RLK  
RTR7275K 'Spider' handle for window winder as the original winder handles will not fit with the door bars of RTR7267 series cages in place.  
RTR7153 Backlight strengthened internally for use where the integral roll over bar is unwanted  
RTR7172G Fit up kit, for detachable backlight including glass seals and fixings etc. Headlining and back light frame trimming material not included. Please order RTR6135 if required.  
Note: Where the backlight frame is being incorporated with our integral rollover bar, the back light frame would not normally be trimmed.  
RTR7172P As RTR7172G but incorporating Perspex screen  
902343 TR4-5 Rear glass screen

RTR7123SW TR4-5 Perspex screen, replaces 902343. Standard weight 3.2kg 5.15mm thick.

RTR7123LW As RTR7123SW but light weight 1.8kg 3.25mm thick

RTR9215 Allen key to assist attachment of soft section  
566330 Surrey conversion kit black Everflex canopy  
566458 Surrey conversion kit white Everflex canopy.  
See Section 6 for new Surrey arrangement.

*Please enquire for price of other colours, double duck and Mohair materials*

RTR7173 Hard top kit. Aluminium. Complete kit of parts to assemble the detachable hard top, when painted (comes unpainted).

903979FG Roof panel fibreglass

903979AL Roof panel bare aluminium unpainted

903979ALS Roof panel aluminium. Split front to back down the middle so the two sections can be stored in the boot Supplied untrimmed, unpainted.

Another part you may need is the front screen capping, part number 806189

#### TR4-5 ALUMINIUM PANELS

We can supply ANY body panels from a complete body-shell to individual body parts in aluminium. Where these items are supplied regularly, prices will be found in the price list under original part number with AL suffix.

#### TR6 BODY SHELLS AND BODY SHELL COMPONENTS

Considering our heavy involvement with the production of TR2-3B panels, and to a lesser extent TR4-4A panels, it may be surprising to know that the first body panel Revington TR produced was in fact a TR6 front inner wing.

Whilst one side was still available from Leyland, Neil Revington quickly noted a need for the opposite hand, which had recently, became unavailable. The numbers of these RTR panels, both left-hand and right-hand now gracing TR6's around the world runs into thousands, and although other manufactures have attempted to make this commonly required panel, Revington TR's product remains one of the closest to the original form.

We also manufacture front wheel arches (all types), rear wheel arches, bulkhead repair section, and a host of aluminium panels for the competition minded.

#### TR6 BODY SHELLS

Complete body shells are available in all forms, early, late, LHD and RHD. We not only supply Heritage shells, but for the more discerning, we assemble our own shells with accurate panel gaps.

Revington TR body shells are manufactured from the best panels available on our own jigging. A selection of shell part numbers is shown below as a guide. Please enquire for a current quote.

575675 TR6 RHD Body shell in transport primer. Up to body number 50,000.  
575676 TR6 LHD Body shell in transport primer. Up to body number 50,000.  
575809 TR6 RHD Body shell in transport primer. From body number 50,001.  
575810 TR6 RHD Body shell in transport primer. From body number 50,001.

#### TR6 BODY SHELL COMPONENTS

The front bulkhead of a TR6 (and TR4-5) was normally supplied as one unit. For convenience of repair we produce the following section parts.

815834LT TR5-6 LH top bulkhead panel for RHD. Extending down to battery tray  
815835LT As 815834LT for LHD

### Chassis and Bodywork

815834RT	TR5-6 RH top bulkhead panel for RHD Extending down to battery tray
815835RT	As 815834RT for LHD
815834C	TR4-6 Centre panel - battery tray with battery clamp lugs.
815835LF	TR5-6 LH front of bulkhead. LHD
815834LF	TR5-6 LH front of bulkhead. RHD
815835RF	TR5-6 RH front of bulkhead. LHD
815834RF	TR5-6 RH front of bulkhead. RHD
815834LB	TR4-5 LH lower corner bracket
815834RB	TR4-6 RH lower corner bracket
908406ALS	Aluminium bonnet skin. The skin is riveted to a standard steel frame, which can be lightened before fitting.
908406ALSFS	Fitting service, ally skin to a rust free original frame
RTR7158	TR4-6 Bracket supporting original bonnet pull on bulkhead. This additional bracket lends support to weak original brackets.
850430FT	TR4-6 felt insert for side window channels.
RTR7254	TR6 mesh grill to cover the two holes in the lower valance.
722849X	TR6 late. Mesh Grill to fit under late TR6 grill- when no vent flap is fitted. This mesh grill reduces the amount of debris that finds its way past the standard grill and into your eyes via the face level vents.
GAC6403X	TR6 Lock Set. Full set of locks for doors, boot, and ignition a cubby box.

### PARTS UNCLEAR IN TRIUMPH'S TR6 PARTS CATALOGUES

750229	TR4-6 bonnet stay bracket
624233	TR6 Boot lid stay bracket.
815959A	TR6 Rear inner wing aluminium LH.
817564A	TR6 Rear inner wing aluminium RH.
821137G	TR4A-6 Seat slide rubber grip.
908356AL	TR6 Front inner wing aluminium W.
908357AL	TR6 Front inner wing aluminium RH.
910065RB	TR5-6 Under rear floor bracket. The part that strengthens the rear floor where it bolts to the spring turret.
RTR7120	TR4-6 Panel, front wing to 'A' post. Part of front wing. State left or right.
RTR7121L	TR4-6 Panel, rear wing to B post. Part of rear wing. Left Hand.
RTR7121R	TR4-6 Panel, rear wing to B post. Part of rear wing. Right Hand.
910065RP	TR4-6 Rear floor repair panel. Does not have the diff hump fitted, use the existing one which most likely won't be rusty. Not an exact replica of the original, but will suffice while the original is not available.
910065RPA	TR4-6 same as 910065RP but in aluminium
812775	TR5-6 door skin LH
812776	TR5-6 door skin RH
621101LX	TR5-6 safety belt stiffening bracket at B post LH
621101RX	TR5-6 safety belt stiffening bracket at B post RH
RTR9065	TR2-6 universal anchor plate with 7/16" UNF nut
603559	TR2-6 'T' tag securing wing loom.
815834SB	Bracket for column on bulkhead RHD.
603344	Door check strap guide.
RTR7168	Kit of parts to convert from LH D to RHD. Not limited to body parts, but excluding P1 parts.
RTR7169	Kit of parts to convert TR250/TR6 carburettor cars to TR5/TR6P1 specification.

Please see section 9 for seat belts.

Please see section 9 for door mirrors.

### TR4-6 UNDER WING SHIELDS

Jerry Vincent developed these fibreglass mouldings in the 1980's. They fit snugly up above all four wheels~ providing a

permanent shield for the upper wing joints from mud, salt and stone damage.  
Revington TR has now bought the moulds and this excellent product is once again available.

RTR7182-4	TR4 set wing shields.
RTR7182-5	TR5 set wing shields.
RTR7182-6	TR6 set wing shields.
RTR7259	TR4-6 shield extension LH rear. This shield covers the outside left face of the spare wheel tray. EFI petrol pumps are mounted here and some TR5-6PI owners mount their Bosch fuel pump conversions here. This shield reduces the exposure of the pump/filter combination to road dirt and water contamination.

### TR7 & 8 BODY SHELLS AND BODY SHELL COMPONENTS

#### TR7-8 BODY SHELLS

While TR7-8 body shells are plentiful, Revington TR offers a wide selection of repair panels rather than complete shells, although a complete shell can be supplied to special order.

#### TR7-8 FRONT SUB FRAME BUSHES

SPF2466K	Front sub frame; front polyurethane bush kit.
SPF2468K	Front sub frame; rear polyurethane bush kit.

#### TR7-8 BODY SHELL COMPONENTS

##### TR7-8 BODY REPAIR PANELS

RTR7188	Front fliitch panel full LH
RTR7189	Front fliitch panel full RH
RTR7190	Front fliitch panel repair LH
RTR7191	Front fliitch panel repair RH
RTR7192	Rear fliitch panel full LH
RTR7193	Rear fliitch panel full RH
RTR7194	Rear fliitch panel repair LH
RTR7195	Rear fliitch panel repair RH
RTR7196	Front turret complete LH
RTR7197	Front turret complete RH
RTR7198	Front turret complete less top LH
RTR7199	Front turret complete less top RH
RTR7200	Front turret complete top only LH
RTR7201	Front turret complete top only RH
RTR7202	Headlamp panel front
RTR7203	Headlamp panel rear
RTR7204	Front inner wheelarch outer lip LH
RTR7205	Front inner wheelarch outer lip RH
RTR7206	Front outer wing arch LH
RTR7207	Front outer wing arch RH
RTR7208	Front outer sill extension LH
RTR7209	Front outer sill extension RH
RTR7210	Rear inner wheelarch outer lip LH
RTR7211	Rear inner wheelarch outer lip RH
RTR7212	Rear outer wing arch LH
RTR7213	Rear outer wing arch RH
RTR7214	Rear outer wing lower fwd section LH
RTR7215	Rear outer wing lower fwd section RH
RTR7216	Door frame lower LH
RTR7217	Door frame lower RH
RTR7218	Door skin lower LH
RTR7219	Door skin lower RH
RTR7220	Front floor foot well LH
RTR7221	Front floor foot well RH
RTR7222	Rear floor foot well LH
RTR7223	Rear floor foot well RH
RTR7224	Rear trailing arm box repair kit LH
RTR7225	Rear trailing arm box repair kit RH

RTR7226	Rear floor to trailing arm LH
RTR7227	Rear floor to trailing arm RH
RTR7228	Outer rear trailing mount LH

## Chassis and Bodywork

RTR7229	Inner rear trailing mount LH
RTR7230	Outer rear trailing mount RH
RTR7231	Inner rear trailing mount RH
RTR7234	DHC mid sill repair LH
RTR7235	DHC mid sill repair RH

### TR7-8 BODY FITTINGS, BADGES etc.

RTR7278	TR7/8 Strut Brace Bar. Fits between the tops of the front suspension towers to stiffen the front suspension top mounts.
XKC3902	TR7 Enamel front badge.
RTR7232	Floor pan bung
RTR7048	TR7 road front spoiler in fibreglass
RTR7049	TR7 rally front spoiler in fibreglass
RTR7233	MK3 rally front spoiler in fibreglass
RTR7050	TR7 rear spoiler in fibreglass wrap around. 3-piece set
XKC2971	TR7/8 convertible Finisher at back of door glass RH
XKC2972	TR7/8 convertible Finisher at back of door glass LH.

### TR7-8 ALUMINIUM PANELS

We can supply ANY body panels from a complete body shell to individual body parts for all cars TR2-TR8 in aluminium. Where these items are supplied regularly, prices will be found in the price list under original part number with AL suffix.

### FIBREGLASS PANELS TR2-8

Revington TR keeps a range of panels made from fibreglass to replace original components. Many other panels are either available to special order or can be made to your special requirements. A sample of our range is shown below. These can be used for lightness, cheapness, or simply to service a part which is no longer available in its original material. Race weight panels are available to special order. For race weight add suffix RW to the part number.

RTR7047	TR2-3B bonnet
RTR7139	TR2-3B front wing LH
RTR7140	TR2-3B front wing RH
RTR7141	TR2-3B rear wing LH
RTR7142	TR2-3B rear wing RH

Beta TR3 fibreglass panels.  
See 'BETA REPLICAS PARTS' Section 7 page 4

RTR7137	TR3A front panel
850043FG	TR2-3B outer quarter panel LH
850044FG	TR2-3B outer quarter panel RH
803780FG	TR2-3A boot lid
RTR7138	TR3A rear valance.
RTR7133	TR4-5 lower front valance
RTR7183	TR4-5 lower front valance with TR5 style central air hole and additional air dam chin
RTR7183LW	TR4-5 lightweight version of RTR7183
RTR7143	TR4-5 bonnet shell
RTR7144	TR4-5 bonnet complete
RTR7089	TR4-6 sill outer LH
RTR7090	TR4-6 sill outer RH
RTR7091	TR4-5 front wing LH
RTR7092	TR4-5 front wing RH
RTR7093	TR4-5 rear wing LH
RTR7094	TR4-5 rear wing RH
813650FG	TR4-5 boot lid skin with lock strengthener
814016FG	TR6 LH front outer wing
814017FG	TR6 RH front outer wing
908370FG	TR6 upper inner rear valance
RTR7134	TR6 LH rear outer wing
RTR7135	TR6 RH rear outer wing
RTR7136	TR6 bonnet - shell only
RTR7145	TR6 front valance

### TR2-6 TRANSMISSION COVERS

901550FG	TR2-3B fibreglass transmission tunnel.
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901550AL	TR2-3B aluminium transmission tunnel.
713569FG	TR4-6 fibreglass transmission tunnel.
713569P	TR4-6 transmission tunnel moulded plastic.
713569GS	TR4-6 seal set. Transmission tunnel
713569FK	Fitting kit for transmission tunnels
809046	TR4A-6 hand -brake cover fibreboard.
809046FG	TR4A-6 hand-brake cover fibreglass.

### WINDSCREENS

TR3WSCB	TR2-3B windscreen corner bracket set, damping the main hoop to the lower rail.
RTRI7125	ITALIA front windscreen.
RTRI7249	ITALIA screen seal front and back. This seal is not ideal, but better than nothing. The original aluminium bead will fit.
RTR7270	TR3S windscreen stanchions. These special aluminium stanchions have been cast from an original Le Mans TR3S pair of stanchions. A must for those wanting a cut down screen with a touch of authenticity.
RTR7279K	TR4-6 heated front windscreen, laminated. Kit including wiring diagram and timer relay.
RTR7273	TR4-6, Spitfire, Herald, Vitesse, GT6. Front screen in new style Perspex, very strong and very clear. Please be sure your local laws for road use or competition allow the use of 'plastic' front screens before ordering.

### TR2-5 WING BEADING

TR3-5 wing beadings are available individually or as sets. See parts book for single units and below for sets.

*NOTE 1: TR2 may use TR3-3A stainless beads but originally used cloth covered plastic bead matching body colour.*

*NOTE 2: TR5 bead should be painted body colour.*

TR23WBS	Stainless wing bead set TR2-3B
TR4SWBS	Stainless wing bead set TR4-5

### BUMPERS

The following fitting kits will provide all the parts required to fit your bumpers irons, bumper and overriders.

800561FK	TR2-3 front bumper fitting kit
802259FK	TR3A front bumper fitting kit
700913FK	TR2-3B rear overrider fitting kit (for 2 overriders)
805118FK	TR4 front bumper fitting kit
808381FK	TR4A-5 front bumper fitting kit
902685FK	TR4-5 rear bumper fitting kit.
RTR7032	TR6 front bumper fitting kit
RTR7033	TR6 rear bumper fitting kit
602001S	TR2-3B rear overrider distance piece (replaces 602001 and HB0442 through the rear valance). This was the first modified part offered by us! The first prototype was fitted to Neil Revington's TR2 in 1974 and manufactured by Hawker Siddeley Aircraft for a packet of fags!
612875SS	TR4-5 rear bumper distance piece stainless steel.

### COMMISSION NUMBER PLATES

These plates are obviously blank.

CNPTR2	TR2 Commission number plate square.
CNPTR3	TR3 Commission number plate rectangular.
CNPTR3A	TR3A Commission number plate.
CNPTR4	TR4 Commission number plate.
CNPTR4A	TR4A Commission number plate.
CNPTR5	TR5 and early TR6 CP1 to CP52785 approx. 1967 to 1970.
CNP73	TR250 CD1 to CD8594. 1967 to 1968 and TR6 CC25000 to CC51032 approx. 1969 to 1970
CNPTR6CC	TR6CC CC1033 approx. to CC83737 1970 to 1972.
CNPTR6CP	TR6CP CP52786 approx. to CP77718 1971 to 1972

**Chassis and Bodywork**

CNPTR6CF	TR6CF CF1 to CF399911972 to 1975
UKC7821	TR6 UK spec CR1 to CR67011973 to 1975
RTR7539	TR7 Up to 1979
TKC4542	TR7 From 1979 on
RU608123	Rivet securing commission plate.

**SOUND DEADENING PADS**

RTR7061	Self-adhesive 200 x 500mm.
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**BONNET PINS**

RTR7107	Competition aluminium bonnet hold down pins. Anodised red. Per pair.
RTR7119	As RTR7107 but stainless steel. Each.
RTR7119CHR	As RTR7119 but chrome finish. Each.

**FIRE WALLS**

These thin aluminium panels sit in front of the petrol tank in TR2-6's. Required for competition.

RTR7100	TR2-3A (sloping floor).
RTR7101	TR3A-3B (flat rear floor).
RTR7155	TR4.
RTR7102	TR4A-6.

**HARD TOPS**

Fibreglass hardtops with brush nylon interior finish.

RTR7146	TR2-3B black or white gloss finish. Please state.
RTR7146FK	Fitting kit for RTR7146.
RTR7147	TR6 black vinyl finish.
RTR7148	TR7 black or white gloss finish. Please state.

**GENERAL STORES AND PAINT**

See section 5 for details of these products.