

## PROCEDURE FOR CORECTLY CRIMPING BULLETS RTR8097, RTR8034 and RTR8035 to ELECTRICAL WIRE.

### PARTS NEEDED

Electrical wire 14/02 or 9/03 (correct bullet RTR8097)

Electrical wire 14/03 (correct bullet RTR8034)

Electrical wire 24/03 (correct bullet RTR8035)

1 x crimping tool preferably one that produces a 6 sided crimp as used here RTR9125 available from RevingtonTR.

### PROCEDURE

1. Strip the ends of the wire using a proprietary stripping tool taking care not to cut any strands. See Figure 1. Strip enough insulation off so that the conductor is just visible once inserted into the bullet connector (figure 3). 7-8 mm of insulation removed is correct for wire 14/03 when using bullet RTR8034. Figure 2



Figure 1



Figure 2

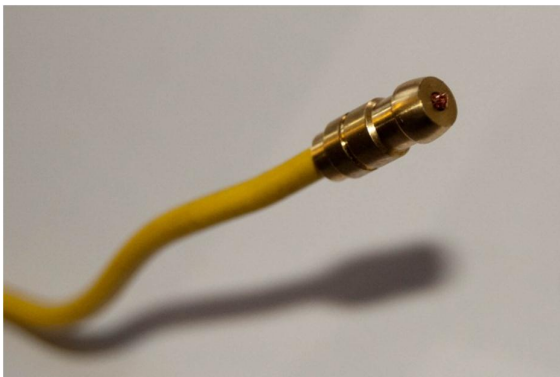


Figure 3



Figure 4

2. Inset the bullet into the crimping tool (Figure 4) as shown in figure 5 and 6. Compress the handles of the tool until they automatically release. This completes the conductor crimp. See figure 7.

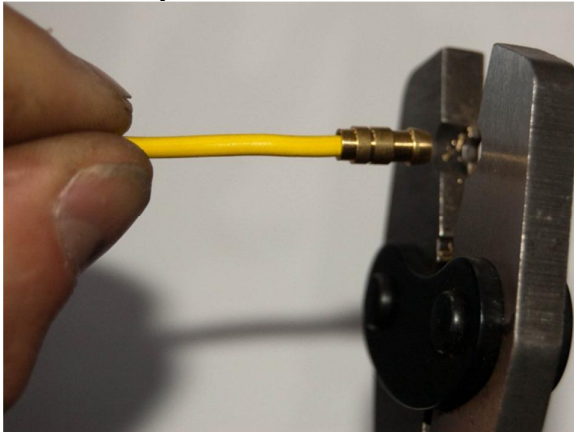


Figure 5

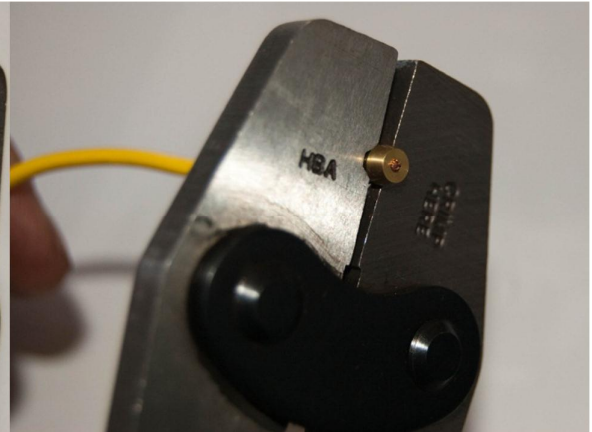


Figure 6

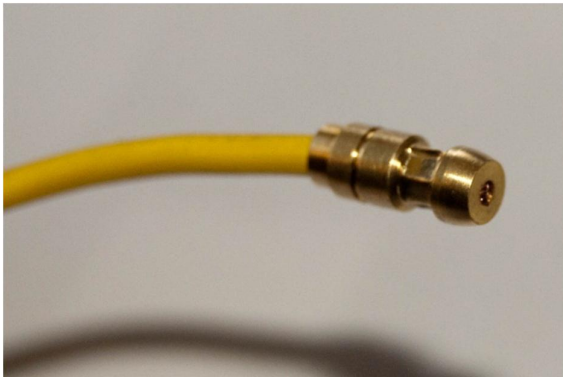


Figure 7



Figure 8

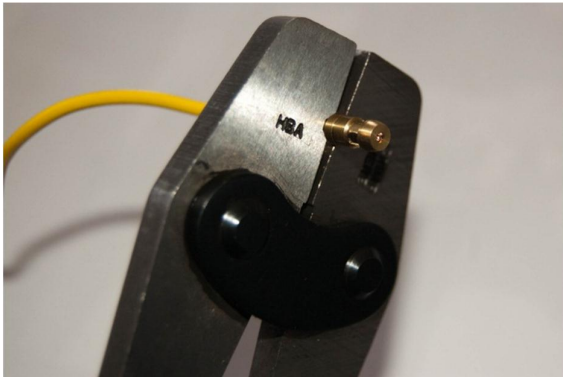


Figure 9

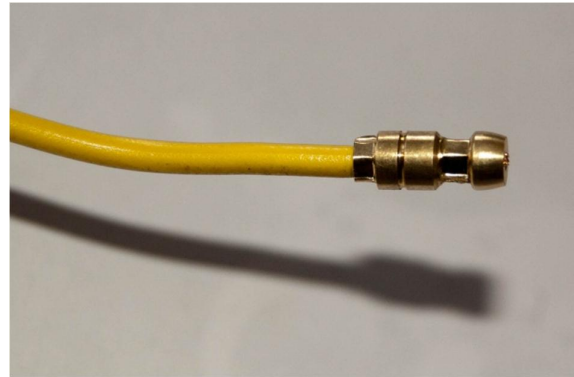


Figure 10

3. Reinsert the bullet into the tool at the reduced end of the bullet. See figures 8 and 9. Compress the handles of the tool until they automatically release. This completes the insulation crimp. See figure 10.
4. The crimp is now complete