

# **SECTION 5**

Hardware and Consumables

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## FLUIDS

#### OILS AND GREASE

Revington TR strives to offer the best selection of oils for our Classic Cars. We have now added Rock Strata to our existing range of Penrite, Amsoil and Morris, there now should be something for everyone.

#### PENRITE

Penrite have done much to further the reintroduction of older specification oils such as 2OW/50 and their popular 20W/60 engine oil. As Penrite stockists we can supply all products in their range. Please ask for a list.

RTR5060-5	20W/50. Engine oil. 5 litre pack.
RTR5002-1	HPR30 20W/60. Engine oil detergent type. 1
	litre pack.
RTR5002-5	HPR30 20W/60. Engine oil detergent type. 5
RTR5001-1	litre pack. HPR40 25W/70. Engine oil detergent type. 1
	litre pack.
RTR5001-5	HPR40 25W/70. Engine oil detergent type. 5 ltr pack.
RTR5003	Shelsley 40 engine oil. Non-detergent type. 5
	litre pack.
RTR5004	Run in oil. Use this oil to ensure rapid and complete bedding in to reduce the risk of bore
RTR5005	glazing. 5 litre pack.
K1K5005	Gear oil 30 grade. Suitable for replacing EP80 in gearboxes. 1 ltr pack.
RTR5006	Gear oil 40. Suitable for replacing EP90 in
	gearboxes. 1 ltr pack.
RTR5019	Hypoid 80W/90. Rear axle oil. 1 ltr pack.
RTR5007	Hypoid 85W/140. Rear axle oil. 1 ltr pack.
RTR5008	LSD85W-140. Special formulation for use with
	limited slip differentials. 1 ltr pack.
RTR5009	Damper oil. Correct grade for all lever arm
	dampers. 1 ltr pack.
RTR5010	Steering box lubricant. Used in TR2-3B
	steering boxes. Itos a fun game getting this semi
	grease into your steering box but works well
	once itos in and won't dribble out as fast as you
	put it in like SAE80 does! 0.5 ltr pack.
RTR5011	Graphite grease. Water resistant calcium based
	grease with graphite. Used for track rod ends,
RTR5012	ball joints, splines, UJ's etc. 400G tube. Camshaft lubricant. Provides a residual
RTR5012	ball joints, splines, UJ's etc. 400G tube. Camshaft lubricant. Provides a residual
RTR5012	ball joints, splines, UJ's etc. 400G tube. Camshaft lubricant. Provides a residual lubrication on start-up of new engines. Use as
RTR5012 RTR5013	ball joints, splines, UJ's etc. 400G tube. Camshaft lubricant. Provides a residual lubrication on start-up of new engines. Use as an assembly compound. 40g tube.
	ball joints, splines, UJ's etc. 400G tube. Camshaft lubricant. Provides a residual lubrication on start-up of new engines. Use as

#### AMSOIL

Amsoil are one of the oldest established synthetic oil manufactures. Synthetic oils tend to last much longer, thus ensuring that the engine has good quality oil right through its life. Synthetic oil also tends to reduce frictional losses in engines, axles and gearboxes

NOTE: Some Amsoil products are packed in US quantities e.g. US gallons. For ease of reference these are listed converted to litres.

RTR5016-1	Engine oil, fully synthetic 20W/50 1 litre.
RTR5016-5	Engine oil, fully synthetic 20W/50 5 litre.
RTR5016-9.5	Engine oil, fully synthetic 20W/50 9.5 litre.
RTR5403	Engine oil. Fully synthetic 15W/40 5 litre.
RTR502994	Gear oil, fully synthetic 75W/90 0.946 litre.
RTR5029-5	Gear oil, fully synthetic 75W/90 5 litre.
RTR5029-9.5	Gear oil, fully synthetic 75W/90 9.5 litre.
RTR5158	Petrol additive. Cleans dirty injectors and intake valves. 480ml bottle.

RTR5168	Multi-purpose grease. Suitable for wheel
	bearings etc. Tub 228grns.
RTR5235	Heavy duty grease. Suitable for trunnions, ball
	joints, cables, drive shafts etc. Tub 454gms.
RTR5201	Metal protect. Lubricates and protects, will not
	evaporate like many other loose juice products.
	248gms aerosol.
RTR5202	Carburettor cleaner. Lifts gum from engine
	intake components. 510gms aerosol.

#### MORRIS LUBRICANTS

Morris lubricants are the largest privately owned independent lubricant manufactures in the world. Established in 1869 Morris is well placed to specify suitable products for older cars.

RTR5244	Servol 15W/50 engine oil 5 ltr.
RTR5245	Ankor wax for under body protection 5 ltr.
RTR5279	Golden Film 20W/50 5 ltr.
RTR5430	Gear Oil EP80W/90 1 ltr pack.

#### **ROCK OILS**

Rock oils manufacture a range of oils, including racing products which are suitable for the TR range.

RTR5378-1	Rock Strata 20/50 engine oil. This mineral oil
	has synthetic additives to provide better
	clinging properties than synthetic oil, useful if
	your engine lies idle for a long time
RTR5378-5	As RTR5378-5 in 5ltr container

We keep a selection of products from the Rock range, including their 20/60 engine oil, which has an incredible propensity for maintaining oil pressure in engines where the oil pressure falls off when hot.

RTR5418-120W/60 Semi synthetic Racing Engine Oil. 1<br/>litre container. This product is very useful<br/>where an engine runs with large bearing<br/>clearances. With Rock 20W/60 engine oil, tick<br/>over oil pressure is maintained.RTR5418-4As RTR5418-1 in 4ltr container.

#### **BRAKE FLUID**

We supply DOT 5 Silicone Brake fluid. This fluid is nonhydroscopic, which means it won't absorb water like conventional Polyglycol, thus ensuring a longer life of your brake systems internals.

Please note that Silicone brake fluid needs changing every 18 months just like conventional brake fluid.

RTR4052	500ml pack.
RTR4053	1 ltr pack.

In addition we supply standard mineral based fluid and Castrol Racing fluid. Nothing we have come across has the anti-fade properties of Castrol Racing fluid. A must for competition cars, particularly race and stage rally.

GBF4102 GBF303	Brake fluid 500ml pack. Brake fluid 1 ltr pack.
RTR5115	Castrol response super Dot 4 Polyglycol brake fluid, with dry boiling point of 280°C. Suitable for fast road cars. 1 ltr pack.
RTR5116	Castrol SRF Polyglycol racing brake fluid, with dry boiling point of 300+°C. Suitable for race and rally cars as used in many Formula 1 cars. 1 ltr pack.

#### UNLEADED FUEL ADDITIVES

Revington TR has prepared a paper on the subject, which can be found on our Web site www.revingtontr.com, or we can send this to you. Please ask for information sheet IS0021. Should you wish to Supplementary Parts Catalogue **SECTION 5** 

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use a lead replacement additive we offer the following products, which have exceeded the Federation of British Historic Vehicle Clubs (FBHVC) test requirements. TR7cs and TR7 V8cs with rover engines do not need lead replacement additives as these engines are designed to run on unleaded fuel.

RTR5326	Superblend zero lead 2000. 500ml bottle treats
	135 Itrs of fuel.
RTR5327	Millers CVL plus. Lead substitute and
	octane booster. 250ml bottle treats 20 ltr of
	fuel.

RTR5327-1 Rock Oil, Synthetic XRP fuel enhancer. Protects against valve seat recession whilst boosting octane by 3 points. This product also helps to clean the fuel system. 250ml will treat 40 litres of petrol.

#### SCREEN WASH

RTR5220 Screen wash 125ml. RTR5021 Screen wash fluid 5 ltrs.

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#### COOLING SYSTEM FLUIDS

#### EVANS WATERLESS ENGINE COOLANTS

Revington TR have tested Evans Waterless engine Coolant with excellent results; we recommend this coolant for any car old or new.

The coolant is completely water free and therefor will not boil, will not assist corrosion and operates at much reduced pressure thus improving the longevity of hoses, the water pump, seals and other cooling system components.

Evans prep fluid is used to condition the system, its primary role is to remove water from the system, 5 litres will be enough for systems up to 8 litres capacity. This part of the process is not necessary if the engine is already dry. The system is then filled with the correct amount of Evans Classic Cool 180, which is available is multiples of 5 litres.

For reference TRos have the following capacities: -

TR2-4A approximately 8 litres TR250, 5, 6 approximately 6.5 litres TR7 approximately 7.6 litres TR8 approximately 11 litres

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Evans Classic Cool 180 is suitable for all classic and modern cars and motorbikes. In addition we can supply Vintage Cool 180 which is specially formulated to suit vintage cars and motorbikes as well as Power Cool 180 which is suitable for racing cars and motorbikes. Ask for Information sheet IS0046 for further details.

Evans Classic Cool 180 1 Litre container
Evans Classic Cool 180 2 Litre container
Evans Classic Cool 180 5 Litre container
Evans Hygroscopic Prep Fluid 5 Litre container

#### OTHER COOLING SYSTEM PRODUCTS

RTR5450	Thoro-flush 454 grams. Engine Cooling System flush; can be used on its own or in combination with RTR5451 and RTR5452. Leaves cooling system free of rust and sludge.
RTR5451	Ceramic Motor Seal. 455ml. This space age sealant coats the inside of the cooling system with a ceramic layer capable of sealing minor cracks. The coating also provides an anti-corrosion layer. Order RTR5450 as well to flush the system first.
RTR5452	All Weather Seal. 455ml.

This product will benefit all engines by sealing minor anti-freeze leaks past hoses and gaskets whilst lubricating the water system seals. This product can be left in the system with antifreeze.

Order RTR5450 as well to flush the systems first.

RTR5221	Engine flush 350ml. Detergent based flushing concentrate. Revitalizes gummed up engines.
RTR5018	Inhibitor fluid for engine cooling systems. Very effective at combating internal engine corrosion. A must for all TR engines especially TR7/8 with alloy heads. 0.3 litres needed to condition one system.
RTR5105	Bars leaks. Heavy duty radiator sealing pellet. 50grm
RTR5449	Racing Cool. A coolant additive which reduces surface tension, ensuring maximum heat transfer from the water jacket to the coolant. This product has anti corrosion properties too. 250ml bottle, enough to treat 10 litre of coolant.

#### **MISCELLANEOUS FLUIDS & GREASE**

RTR9001	Sachet of Metaflux assembly compound - titanium based. For assembly of suspension etc.
RTR9001S	Sachet of SuperPro assembly compound for polyurethane suspension bush assembly.
RTR5176	PTFE spray 160ml ideal for lubricating squeaking suspension bearings, door, locks, electrical aerials etc.
RTR5102-5	Brake dust control. 500ml; safely controls harmful brake dust and cleans components.
RTR5103	Power blast 160ml. Carburettor and injection cleaner. Removes varnish, gum and resins easily.
RTR5226	Copper grease High temperature lubricant (up to 1100°C) Aerosol can 500ml
RTR5012-1	Camlube (Camshaft lubricant) provides a residual lubrication on start-up of new engines. Whilst called Camlube, this product should be used as an assembly compound on all moving engine components. 250ml
RTR5012 RTR5370	Camlube as RTR5012-1 but 40g tube Triple clean . fuel system cleaner

## **GASKET PAPER & SEALANT**

#### GASKET PAPER

RTR5410-15 Gasket paper 1.5mm RTR5410-25 Gasket paper 0.25mm RTR5410-80 Gasket paper 0.80mm

#### SEALANT

TDC5001-125	Heldite Jointing Compound. This excellent jointing compound is supplied in a tin with an applicator brush. Heldite provides a perfect gas and fluid seal.
TDC5001-250	As TDC5001-125 in 250ml tin with applicator brush
TDC5001-500	As TDC5001-125 in 500ml lever lid tin
600569A	Wellseal. Gasket sealer as originally specified by Triumph.
RTR5353	Wurth pipe seal. Ideal for sealing head stud nuts to prevent water seepage.
RTR5043	Hylomar. Blue general-purpose gasket sealer.

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## PAINT AND PROTECTIVE WAX

#### **TOUCH-UP PAINTS**

Many of Triumphs original paint colours are available in 125ml touch-up tins and 400ml aerosols.

Please bear in mind that your car may not be an exact shade match to the original colour.

Part numbers start  $\pounds C'$  followed by a suffix for colour group and shade variation. Please order by original colour name.

#### For example: -

CCBU12	Midnight blue.
CCRD32	Signal Red.

Please see the website for full list.

#### OTHER PAINT PRODUCTS

PPD18QD	Fast drying rust stabilizing primer, which converts surface corrosion into magnetite by lowering the oxide level of existing corrosion. Any loose or friable rust must be removed prior to application.
PPD17	Corroless T. A combined top coat and rust stabilizing primer with glass reinforcement. Coal tar based. Suitable for underbody pro- tection where a high gloss finish is not required. Cannot be over coated.
MRD1048A	Crackle black paint 12oz aerosol.
RTR5264	Metal Protect spray. Keeps otherwise unpro- tected surfaces, sparkling and corrosion free.
UBZ401	Silver wheels 400ml aerosol.
RTR5501-10	Netphos 50 de-rusting and stabilising fluid. Water based de-rusting agent which is most economical as it is diluted in water 50%. 10 litre container.

#### GLASS GUARD

Glass reinforced polyurethane modified alkali top coat Ideal for chassis and under body protection. Available in standard colours or by special order to match your requirements.

PPD19	Glassguard. Standard colours per ltr usually
	sold in 5ltr tin.
PPD19SP	Glassguard. Special colours per ltr usually sold
	in 5ltr tin.

#### **CAVITY WAX**

For use in enclosed body sections, this product does not operate by capillary action alone, as do other wax injection systems. This product operates by vapour phasing. This means that water is displaced from the surface of the substrate and replaced with a MONO MOLECULAR film of wax, which is self-repairing.

Application: The correct quantity (1 LTR is sufficient for a TR3A chassis) is sprayed into the enclosed space and temporarily sealed for 7 days with grommets/tape to allow for vapour phasing to take place. After this time grommets can be removed and any moisture inside will evaporate leaving a wax film inside. Ensure wax hasn't formed over drain holes.

This system should not require maintenance for a minimum of 4 vears.

RTR9030-1 1 ltr can of cavity wax. RTR9030-5 5 ltr can of cavity wax. RTR9030-SC Spray can for application of cavity wax. RTR9031 Solvent base low viscosity version of RTR9030-1. For use as an inhibitor. Ideal for inhibiting electrical equipment particularly distributors,

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tanks and PI systems when not in use. 1 ltr

**RTR5245** 

pack. Ankor Wax. Underbody general protection. 5 ltr.

# FASTENERS, NUTS, WASHERS, **BOLTS, SCREWS**

For your convenience we have adopted an extremely convenient method of part numbering bolts and screws, which has now been expanded to include washers, nuts, and studs etc. Many different sizes are listed in our price list as examples; other sizes are available on request. An explanation of how the system works follows each heading.

#### BOLTS

Many sizes are listed in our price list prefixed BH, (bolt, hex head) the part number specifies the bolt type and size. For example bolts beginning BH1 are metric, BH2 are BSF, BH3 for BA, BH5 are UNC and bolts beginning BH6 are UNF. As follows:

1 <sup>st</sup>	Number denotes thread type: 1, metric etc.
2 <sup>nd</sup> & 3 <sup>rd</sup>	Denotes bolt diameter:
	English units: increments 16th of an inch
	Metric units: increments of 1mm.
	BA where the BA size is used.
4th & 5 <sup>th</sup>	Indicates length:
	English units: increments 8ths of an inch
	Metric units: Increments 5mm
6 <sup>th</sup>	The last digit is reserved for variations and
	finish as follows:

- 0 = High tensile, (no particular suffix)
- 1 = BZP,
- 2 = Black,
- 3 = Chrome.
- 4 = Stainless Steel
- 5 = Non standard pitch BZP
- 6 = Further non standard variations

Therefore BH605131 is a 5/16" UNF x 1 5/8+bolt with BZP finish. Cap head bolts are prefixed BC.

#### **SCREWS**

The same system as used for bolts is used for Screws, except that the prefix is SH for screw hex head and metric length are listed in 5mm increments. Therefore SH605101 is a 5/16+ UNF x 1 1/4+ screw, and SH105141 is an M5 screw 14mm long. Other screws are prefixed as follows: -

	Prefix SH
Hexagon Head	21
Countersunk	SK (measured from the face to the end of the thread)
Cap Head	SC
Dome Head	SD
Cheese Head	SZ
Pan Head	SN
Grub	SG

Last number variation

- 1 = Slot BZP
- 2 = Pozi BZP
- 3 = Socket hex BZP
- 4 = Socket hex black
- 5 = Pozi raised chrome
- 6 = Slot BZP Pointed
- 7 = Non standard variations

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#### NUTS

The same system, as used for bolts applies to nuts adapted as follows:

Prefix: NP = plain nut

NY = nyloc nut,

NC = castellated (measured to the base of the castellation)

NS = philidas

NV = All steel locking nut

In this series, the first number indicates thread type as for bolts. The second and third numbers define thread size in 1/16<sup>th</sup> of an inch or 1mm, except BA where the BA size is used. The fourth and fifth numbers indicate the thickness in 1/32" or 1 mm. The last digit is reserved for variations and finish as follows:

- 1 = BZP
- 2 = Hardened
- 3 = AF variations
- 4 = Stainless Steel
- 5 = LH Thread 6 = Other stated variations
- 7 = Brass

#### MAJOR NUT AND BOLT PACK

The following general pack contains most of the nuts, screws, Bolts and washers required when undertaking major work on a TR2-6. The pack contains over 1200 pieces. Wing fittings kits should be ordered separately as should cage nuts and cages.

RTR5133 TR2-6 major nut and bolt pack.

#### CAGE NUTS

Used mainly on TR	R2-3B, a square nut is captivated in a cage.		
FQ34044	∄qType Caged nut 10-32 UNF		
CN1	Nut cage ¼qUNF		
CN2	Cage for CN1 nut		
CN3	Long cage to enable CN1 to slide for adjustment.		
RTR5135	Cage for 5/16qand 3/8quUNF nuts.		
RTR5136	5/16q UNF square nut.		
RTR5137	3/8" UNF square nut.		

#### SPIRE NUTS

RTR5092	No. 4 spire nut <del>J</del> qtype
RTR5097	No. 4 spire nut flat type
RTR5036	No. 4 spire nut ±Jqtype 10 x 8mm
RTR5093	No. 6 spire nut ±lqtype
RTR5098	No. 6 spire nut flat type
RTR5032	No. 6 spire nut ±Jqtype 16 x 8mm
RTR5094	No. 8 spire nut ±lqtype
RTR5099	No. 8 spire nut flat type
RTR5089	No. 8 spire nut ±Jqtype 16 x 11mm
RTR5125	No. 8 spire nut ±Jqtype 24 x 11mm

No. 8 nut fix 10mm square mount hole

RTR5095	No. 10 spire nut <del>J</del> qtype
RTR5110	No. 10 spire nut flat type
RTR5090	No. 10 spire nut ±Jqtype 20 x 13mm
FU2585	No. 10 spire nut ±Jqtype 15.6 x 13mm
RTR5096	No. 12 spire nut ±lqtype
RTR5111	No. 12 spire nut flat type
RTR5091	No. 12 spire nut <del>J</del> qtype

#### SELF TAPPING SCREWS

All self tapping screws	are numbered as	s follows:
Prefix = SS		
1 <sup>st</sup> No	1 = English	2 = Metric

2 <sup>nd</sup> /3 <sup>rd</sup> 4 <sup>th</sup> /5 <sup>th</sup> length 1/8 <sup>th</sup> ir	gauge No. or di nch or mm from u	iameter in mm nder the head to end
6 <sup>th</sup> head type	1 = pan slot	5 = raised cks slot
	2 = pan pozi	6 = raised cks pozi
	3 = cks slot	7 = flanged pozi
	4 = cks pozi	
7 <sup>th</sup> finish + variations	1 = BZP	
	2 = chrome	
	3 = black	
	4 = BZP spire s	crew (no point)

#### WASHERS

As with nuts there are a variety of washer types as follows: Prefix: WP = plain.

Although its pretty obvious what a plain washer is, Revington TR define a flat washer as: - made of Steel where the thickness is less or equal to the outside diameter. Once the thickness exceeds the outside diameter the part is defined as a sleeve and kept under the part number sequence prefixed PB (for Plain Bush),

- WS = Spring WC = Copper WA - Aluminium WF = Fibre WD = Dowty WT = Thackery
- WW = Wave washer

In this series, the first number indicates the measuring units 1 = English, 2 = metric. The second and third numbers are the internal diameter in 1/16 op of an inch or 1 mm. The fourth and fifth numbers are the outside diameter in 1/16<sup>th</sup> of an inch or 1mm. The sixth, seventh, and eighth numbers are the thickness in 0.001 or 0.10mm. A number in the 9<sup>th</sup> column indicates a special finish or material. In the case of spring washers, 1 in the ninth column indicates shake proof star internal, 2 is shake proof star external, and 3 is a shake proof spring type.

#### CUP WASHERS NICKEL/CHROME

6131-07	No.6 nickel plated cup washer for trimming purposes. Side panels, quarter panels, TR2-3B door cards etc. Double flair.
CD24152	No. 6 chrome plated cup washer single flair
CD24153	No. 8 chrome plated cup washer single flair
RTR5247	No.8 nickel plated cup washer double flair.
RTR5248	No.10 nickel plated cup washer double flair.
WK608214	No.10 black cup washer.

#### STUDS

A cunningly similar system as used for bolts applies to studs as follows: -

All studs are prefixed ST, the first number determines the thread types as follows: -

First number 1 = metric both ends, 5 = UNC both ends,

6 = UNF both ends, 7 = UNC one end UNF the other.

The second and third numbers indicate the thread diameter in 1/16ths of an inch or 1mm increments.

The fourth and fifth numbers indicate the length in 1/8<sup>ths</sup> of an inch or 5mm increments.

The last digit is reserved for variations where a special length of unthreaded stud or a special material is required.

#### HELICOILS

Helicoils are a well-established system of reclaiming damaged internal threads, as well as enabling greater torque's to be applied to bolts tightening into aluminium. We supply the following kits, but can also supply kits for any thread size to order. All kits include drill, tap and insert tool and helicoils.

RTR5044	Helicoil kit ¼+UNF
RTR5045	Helicoil kit ¼ " UNC
RTR5046	Helicoil kit 5/16+UNF

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Helicoil kit 5/16+UNC
Helicoil kit 3/8" UNF
Helicoil kit 3/8+UNC
Helicoil kit ½+x 20 UNF.
Helicoil kit 9/16+x 18 UNF

# **CLEVIS, PINS AND 'O' RINGS**

#### **CLEVIS PINS**

The same system as used for bolts applies to clevis pins as follows: - All clevis pins are prefixed PC.

The first number indicates the units of measurement as follows: -1 = English 2= Metric

The second and third numbers indicate the pin diameter in 64ths of an inch or 0.25mm.

The length is indicated by the 4<sup>th</sup> and 5<sup>th</sup> numbers and is measured from under the head to the edge of the hole in 32<sup>nd</sup> of an inch or 1mm increments, indicating useful length. The 6<sup>th</sup> number indicates the hole size in 64<sup>ths</sup> of an inch or 0.1mm. The last digit is reserved for variations, where 1 = BZP.

#### SPLIT PINS

The same system as used for bolts applies to split pins as follows: -All split pins are prefixed PS.

The first number indicates the units of measure as follows: -

1= English 2 = Metric

The second and third numbers indicate the pin diameter in 64<sup>th</sup> of an inch or 0.1 mm.

The length is indicated by the 4<sup>th</sup> and 5<sup>th</sup> numbers and is measured from under the head to the end of the shortest leg in 1/8<sup>th</sup> of an inch or 1mm increments.

The last digit is reserved for variations.

#### **ROLL PINS**

These are location devices, made from spring steel with a split up the length. When pushed into the correct size hole they grip tight to locate two components. All roll pins are prefixed RPS

The first number indicates the units of measure as follows: -

1= English 2 = Metric

The second and third numbers indicate the pin diameter in 1/64<sup>th</sup> of an inch or 0.1 mm.

The length is indicated by the 4<sup>th</sup> and 5<sup>th</sup> numbers in 1/8<sup>th</sup> of an inch or 1mm increments.

The last digit is reserved for variations.

#### 'O' RINGS

We carry a range of rubber 'Oqrings other than those with specific TR applications (which can be ordered by original part number). As with nuts and bolts, our 'O' ring range is numbered to indicate the seal size as follows.

The sequence is prefixed OR. The first number indicates the measuring system 1 = English, 2 = metric. The second number is the inside diameter in whole inches. The third and fourth numbers are the remainder of the inside diameter in 1/6ths of an inch (second, third and fourth numbers in mm for metric). The fifth, sixth and seventh numbers are the diameter of the cross section in thousands of an inch (0.1mm for metric). The last number is reserved for special applications.

# TUBES, PIPES, HOSE AND FITTINGS

#### SOLID BRAKE PIPE AND PETROL PIPE

The following Part No.cs are 7.62 meter rolls. To buy by the meter suffix the part No. with the letter ±Mq

RTR5023 1/8 quoutside diameter copper

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RTR5024	3/16 apoutside diameter kunifer
RTR5025	¼ quoutside diameter kunifer
RTR5026	5/16" outside diameter kunifer
RTR5027	3/8" outside diameter kunifer
RTR5028	1/2 qqoutside diameter kunifer

#### FLEXIBLE HOSE AND TUBE

#### RUBBER PETROL HOSE

RTR4034	3/16" I/D / 3/8+ O/D rubber petrol hose per metre
RTR5262	6mm petrol hose per metre
RTR5307	7.5mm I/D rubber petrol hose/metre
RTR5393	7.5mm I/D stainless braided
RTR4036	8mm (5/16 m I/D rubber petrol hose per metre
RTR4037	3/8" I/D rubber petrol hose per metre
RTR5322	4mm x 14mm rubber petrol hose per metre
RTR5458-8	Joiner kit for 8mm (3/16+) O/D petrol pipe. Comprises 2 x 8mm x 50mm short hoses and 4 clips
RTR5458-9.5	As RTR5458-8 but suitable for 9.5mm (3/8+) O/D pipe

#### RUBBER OIL HOSE

RTR5312	1/2" I/D oil resistant hose
RTR5313	5/8qql/D oil resistant hose
RTR5314	3/4 cml/D oil resistant hose
RTR5312-25.4	25.4 (1+) I/D oil hose
RTR5312-28.5	28.5mm (1.125+) I/D oil hose
RTR5367	12.7mm (1/2+) oil resistant hose with 90° bend
	900mm x 80mm

#### RUBBER AND SILICONE COOLINGS AND HEATER HOSE

RTR5290-1M RTR5290	8mm (5/16+) Rubber hose/mtr 8mm (5/16a) silicone hose/mtr
RTR5240	9.35mm I/D silicone hose for hot engine bay
	applications 3 ply.
RTR5015	11mm (7/16") I/D silicone hose
RTR5022-1M	1/2" I/D rubber heater hose, per mtr.
RTR5241	12.7mm I/D silicone
RTR5349	15mm rubber
RTR5289	16mm (5/8m) silicone hose/metre
RTR5351	45mm I/D 4mm wall silicone/mtr
RTR5351-38	38mm I/D 4.5mm wall silicone/mtr
RTR5398	50mm I/D 4mm wall silicone/mtr
RTR5349-57	57mm I/D rubber coolant hose/mtr
RTR5349-48	48mm I/D rubber coolant hose/mtr

#### **BRAKE SERVO HOSE**

RTR5208	8mm (5/16") vac hose.
RTR5150	9.53mm (3/8") I/D servo hose.

#### GENERAL NON PETROL TUBE

RTR5126M	2.78mm I/D. 3.57mm O/D Windscreen washer clear plastic tubing. Per Metre.
RTR5127M	4.0mm I/D. 6mm O/D Windscreen washer clear plastic tubing. Per Metre.
RTR9043	5mm I/D 8mm O/D black neoprene. Used for sheathing brake pipes - Rally/Race use.
RTR5128M	6.35mm I/D 9.56mm O/D Windscreen washer clear plastic tubing. Per Metre.
RTR5129M	7.94mm I/D 11.11mm O/D Windscreen washed clear plastic tubing. Per Metre.
RTR9044	5/16q I/D x 9/16" O/D red rubber. Used for sheathing petrol pipes - Rally/Race use.
RTR5033	1/2" I/D braided clear tube for draining.

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#### PIPE NUTS, UNIONS, OLIVES AND BLANKS

#### PETROL PIPE NUTS AND UNIONS

RTR5152 GRP5-1	Nut male ¼" x 7/16q x 20 UNF. Steel. Flair type Nut female ¼" x 7/16q x 20 UNF. Steel. Flair type
060176	Nut male ¼ qqx ½" x 20 UNF. Olive type
PN516/18M	Nut male, 5/16qr x 1/2" x 20 UNF. Steel. Flair type
RTR5281	Nut female 5/16" x ½" x 20 UNF Steel. Flair type
060142	Nut male, 5/16". Brass ½" x 20 UNF. Olive type. No lead.
060142X	Nut male, 5/16. Steel ½+x 20 UNF, with lead
060141	Nut female, 5/16+ Brass ½+ x 20 TPI. Olive type
RTR5140	Nut female, 5/16q Steel $\frac{1}{2}$ q x 20 UNF. Olive type.
RTR5166 RTR5306 RTR5306-1 060172	∃' piece for 5/16q pipe ±qconnector for 5/16q pipe ±qconnector 1/8+NTP to 5/16+push on Joiner olive type 5/16+pipe

#### BRAKE PIPE NUTS AND UNIONS

#### NUT MALE

TM606031	Nut male 3/16 oppipe, +UNF steel BZP
TM606031BR	Nut male 3/16 oppipe, +UNF brass BZP
PN316/20M	Nut male 3/16" pipe, +UNF 20TPI steel BZP
RTR5035	Nut male 3/16" pipe, 7/16+UNF 20TPI steel
	BZP. Used on Tr5-6 master cylinder
RTR5035-1	Nut male 3/16" pipe, 7/16+UNF 24TPI steel
	BZP
RTR5152	Nut male ¼" pipe. 7/16opUNF steel BZP
PN516/18M	Nut male 5/16" pipe. 1/2 of UNF steel BZP
RTR5292	Nut male 3/16 oppipe 10mm x 1mm short steel
	BZP
RTR5293	Nut male 3/16 oppipe 10 mm x 1 mm long steel
	BZP

#### NUT FEMALE

TN606031	Nut female 3/16" pipe, +UNF steel BZP
TN606031BR	Nut female 3/16" pipe, +UNF brass BZP
TN608071	Nut female 3/16" pipe, 7/16UNF steel BZP
RTR5153	Nut female ¼" pipe
RTR5281	Nut female 5/16" pipe. 1/2 of UNF steel BZP
AEHU2A	Nut female 3/16 oppipe 10mm x 1mm steel BZP

#### UNIONS

RTR5278	2 way female union 3/8" UNF both ends
121782	2 way male union 3/8" UNF/ 3/8+UNF 90° cone
121782JIC	As 121782 with 3/8 UNF threads both ends but
	JIC cone which is 84°. The cone is slightly
	longer than the UNF version.

NOTE: - most hose ends are JIC. The UNF version is used to join to a female nut and double flared pipe (typically brake pipe fittings are ¾" UNF)

RTR5463	2 way male-male union M10 x 1.0 Dual Seated
RTR5463-1	Male-male union. M10 x 1.0mm dual seated to
	7/16+UNF
149767	1/2+UNF to 1/2+UNF DE union male/male
RTR5463-2	7/16+UNF to 7/16+UNF male/male 90° cone
RTR5448	2 way male +UNF/ 7/16+UNF JIC.
RTR5414	Reducer 7/16+UNF female +UNF Male
RTR5505	Reducer, 7/16+UNF male to +UNF female.
	Flat seat for 7/16+ UNF and single cone in
	+UNF female

BTB657 107070 136939 107069	3 way unit HUNF single flair 3 way union "UNF double flair 4 way union qtJNF 5 way union
BLANKS	
129077 RTR5263 103222 RTR5515 OLIVES	1⁄2+UNF Blank 1⁄2+UNF cone ended male Blank. +UNF Blank 7/16+UNF Female Blank
RTR5056 RTR5057 RTR5058 TL11 OIL HOSE UNI	<ul> <li>qpbore brass barrel olive.</li> <li>¼" bore brass barrel olive.</li> <li>5/16qpbore brass barrel olive.</li> <li>½+bore brass barrel olive</li> <li>ONS</li> </ul>

5/8 og Bulkhead port union, used to provide an exit port in rocker covers to a breather catch tank.

#### **HOSE CLIPS**

RTR5315

#### JUBILEE TYPE

Finish off your engine bay by replacing all those tatty steel hose clips with these nice shiny stainless steel ones! Stainless steel clips shown in the left hand column, standard types are shown in right hand column.

STAINLESS STEEL		ZINC PLATED STEEL
GHC10408	8-12mm	GHC304
GHC10411	8 - 16mm	GHC405
GHC10410	12.18mm	GHC406
GHC10412	12.20mm	GHC507
GHC10413	16.25mm	GHC608
GHC10414	20.32mm	GHC709
GHC10415	25. 40mm	GHC811
GHC10416	32.50mm	GHC1015
GHC10417	46.60mm	GHC1217
GHC10418	50.70mm	GHC1622
GHC10419	60.80mm	
GHC10420	70.90mm	GHC2228
GHC10421	80 - 100mm	GHC2632
	90 - 120mm	GHC3036
	105 - 127mm	GHC3340

#### WIRE HOSE CLIPS AS USED ON TR2-4A

CS4011	Wire hose clip 19-22mm.
CS4020	Wire hose clip 30-35mm.
CS4025	Wire hose clip 35-40mm.
CS4026	Wire hose clip 37-42mm.
CS4029	Wire hose clip 43-47mm.
CS4038	Wire hose clip 57-62mm.
CS4042	Wire hose clip 61-67mm.
CS4052	Clip wire intake hose.

#### '0' CLIPS

Used to permanently secure flexible hose.

RTR5037	To suit hose O/D 7-9mm
RTR5038	To suit hose O/D 8-11mm
RTR5039	To suit hose O/D 11-13mm
RTR5151	To suit hose O/D 13-15mm
RTR5040	To suit hose O/D I5-18mm
RTR5041	To suit hose O/D 17-20mm
RTR5042	To suit hose O/D 20-23mm

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RTR5	171	Tos	suit hose (	D/D 23-27	mm	
HOS	E CLI	PS PET	ROL			
These petrol		exert an e	ven press	ure all arc	ound the	hose. Ideal for
RTR5 RTR5 RTR5		13r	nm petrol   nm petrol   nm petrol	pipe clip.		
SPR	ING T	YPE AS	USED (	ON TR7		
UKC3 UKC3 RTR4	795	1⁄2-#	6+green. black +black (na	irrow)		
P CL	<u>IPS</u>					
Loop Size	Mount Hole Size	Stainless Steel with rubber insert	BZPSteel with rubber insert	Steel BZP	Brass	Nylon Black
3.0mm	5.5mm					RTR5183-3
4.8mm	3.3.mm 5.5mm 6.4mm 7.2mm 8.8mm	RTR4018	RTR5494-5	PCR307 PCR309 PCR311	RTR5181	RTR5184 RTR5183-5
6.4mm	3.3mm 5.5mm 6.4mm 7.2mm	RTR4019		PCR407 PCR409 PCR411		RTR5186 RTR5183-6
8mm	8.8mm 3.3mm 5.5mm 6.4mm 7.2mm 8.8mm	RTR4020	RTR5494-8	PCR411 CP105081 PCR509 PCR511		RTR5187 RTR5183-8
10mm	3.3mm 4.2mm 5.5mm 6.4mm 7.2mm	RTR5253	RTR5494-10	PCR607 PCR609	RTR5180	RTR4078 RTR5183-10
13mm	8.8mm 3.3mm 5.5mm 6.4mm 7.2mm 8.8mm 10.3mm	RTR5390	RTR4397	PCR611 PCR807 PCR809 PCR811 CP110125		RTR5438 RTR5183-13
16mm	3.6mm 5.5mm 6.4mm	RTR4398	RTR5494-16	61110123	RTR5179	RTR5439
19mm	3.3mm 5.5mm 6.4mm	RTR4399	RTR5494-19		RTR5182	RTR5440 RTR5183-19
22mm	5.5mm				RTR5188	RTR5183
25mm	3.3mm 5.5mm 6.4mm	RTR4400	RTR5494-25		RTR5189	RTR5441
28mm	5.5mm		DTD5404.00			RTR5183-28
	6.4mm 6.4mm	RTR4401	RTR5494-32			
	6.4mm	RTR5284	RTR5494-40			
		RTR5390-60				

		section		
RTR5237	8mm (5/16")	Square	4.76mm (3/16")	1.5mm
		section		
RTR5178	9.53mm(3/8")		6.35mm (¼+)	
RTR5338	9.53mm (3/8+)	Plain	8mm (5/16+)	
061917	12.7mm (1/200)	Diaphragm	3.2mm (1/8+)	
	(· - 14	1 5	- ( )	
RTR5420	12.7mm(1/2+)	Square	8mm (5/15+)	1mm
	· · /	section	( )	
RFN403	16mm (5/8'à	Wiring	4.76mm(3/16+)	
GHF800	16mm (5/8m)	Plain	6.35mm (1/4+)	1.59mm(1/16+)
RFN305	16mm (5/8m)	Wiring	8mm (5/16+)	( )
RTR5213	19mm (3/4")	Diaphragm	3.2mm (1/8+)	
GHF801	19mm (3/4oc)	Plain	6.35mm (¼00)	1.59mm(1/16+)
GHF802	22.22mm(7/8m)	Wiring	12.7mm (½)	1.59mm(1/16+)
RTR5457	22.22mm (7/8+)	Wiring	15.88 (5/8+)	6.35 (1/4+)
RTR5219	25.4mm (1")	Wiring	19mm (3/4+)	0.00 (1/1)
RTR5082	25.4mm (1 m)	g	19.05mm(3/4+)	
600395	25.4mm (1")	Diaphragm	101001111(0/ 11)	
GHF803	28.58mm(1-1/8")	Plain	19mm (3/4+)	1.59mm(1/16+)
RTR5118	31mm	Diaphragm	7mm	6mm
CD23720	31.75mm(1-1/4m)	Diapinagin	25.4mm (1+)	Unin
RTR5214	31.75mm(1¼")	Diaphragm	3.96mm(5/32+)	
C5574A	31.75mm(1¼")	Wiper	7.74mm	1.27mm
00014/1	01.701111(174)	tubina	7.7	1.27
RTR5215	31.75mm(1¼00)	Wiring	9.53mm (3/8+)	
RTR5217	34.92mm(1-3/8")	Wiring	12.7mm (½)	
RTR5218	38.1mm(1 ½00)	Wiring	11.9mm(15/32+)	
600400W	38.1mrn(1 ½00)	Wiring	15.88mm (5/8+)	
2H2065	41.4mm(1-5/8m)	Wiring	10.001111 (0/04)	
RTR5216	44.45mm(1-3/400)	Wiring	12.7mm (½+)	
11113210		winny	12.11111 (/27)	
RTR5365	50mm	Diaphragm	13mm	1.5mm
		=		

#### **GROMMETS BLANKING:**

	Panel Hole Size	Туре	For Panel Thickness
CD28789	4.76mm (3/16")	Buffer	1.27mm
AAU3252	4.76mm (3/16")	Flat	1.27mm
GHF821	6.35mm (1/4+)	Flat	1.59mm (1/16+)
RTR5175	8mm (5/16+)	Domed	1.0011111 (1/101)
14A9668	9.53mm (3/8+)	Flat	
CD27769	9.53mm (3/8+)	Domed	1.59mm (1/16+)
CFP375			
CFP3/5	9.53mm (3/8+)	Cupped Clear	Up to 3mm
	107 (1/)	Plastic	
14A7031	12.7mm (½)		
CFP625	16mm (5/8+ <del>)</del>	Cupped clear	1.59mm (1/16+)
		plastic	
RTR5337	16mm (5/8+)	Shallow dome	1.59mm (1/16+)
RFR212	19mm (3/4+)		
600421	20.64mm (13/16+)	Cupped Clear	
	. ,	Plastic	
600399	25.4mm (1+)	Flat	
612301	1 1/8+		
RTR5335	1 ¼+	Flat	
600400	1 1/2+		
623176	1.5+	Domed	
RTR5336	2+	Flat	
11110000	2+	i idt	

#### **GROMMET PACK**

RTR5141K	Grommet pack. A selection of the above sizes to suit most requirements. This pack does not include special grommets such as jack hole grommets etc. that should be ordered by part number.
RTR5269K	TR2-3A Grommet pack bulkhead.
RTR5437CPK	TR6 Full Grommet pack, for CP/CC
RTR5437CRK	TR6 Full Grommet pack, for CR/CF

## **GREASE NIPPLES**

RTR5079

7H3858

RTR5080

RTR5083

RTR5081

RTR5138

RTR5224 RTR5243

1/4" UNF straight short 1/4" UNF straight 29mm long O/A 1/4" UNF 45° 14" UNF 61½° 14" UNF 90° 1/8+BSP straight 1/8+BSP angled Grease nipple cover

# **GROMMETS**

The following range should cover all applications and may be used where the original part number is now no longer available.

#### **GROMMETS WITH A HOLE**

	Panel Hole Size	Туре	Internal Hole Size	For Panel Thickness
RTR5163 RFR103	6.35mm(¼ <b>ợ)</b> 8mm	Square	3.96mrn(5/32") 6mm	1mm

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# revington Revington Supplementary Parts Catalogue **SECTION 5**

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# RUBBER, SPONGE STRIP/EXTRUSION

RTR5170	3mm x 19mm self-adhesive foam per metre.
RTR5422M	Skinned sponge 10 x 10mm section self-
	adhesive
RTR5409-M	Self-adhesive foam strip 25mm x 12mm.
RTR5408-M	Self-adhesive foam strip 19mm x 12mm.
RTR5422-4-68	Skinned dense foam 4 x 68mm section self- adhesive; Grey
RTR5497M	±Josection sponge with solid rubber channel
	runner
RTR7036	Sponge section 12.5mm x 12.5mm
RTR7037	Rubber strip 1.5 op x 0.44"
RTR7038	Rubber strip 1.5 q x 0.050 q
RTR7039	Rubber strip 1.5q x 0.055"
RTR7040	Rubber strip 1.5q x 0.062"
RTR7041	Rubber strip 1.5q x 0.070q
078447A	Rubber strip 1.5q x 0.075q
RTR7042	Rubber strip 1.5qqx 0.080qq
RTR7149	Rubber strip 1.5q x 0.100q
RTR5500-3.0	Rubber sheet 3.0
RTR5500-3.8	Rubber sheet 3.8

# **BOWDEN CABLE & TRUNNIONS**

557211M	Bowden cable inner per metre
557212M	Bowden cable outer per metre
557212F	Ferrule finish off end of Bowden cable outer
150342	Pin Trunnion, Bowden cable. Choke
150343	Screw, trunnion, Bowden cable. Choke
AUE34	Alternative assembly to parts above
559980	Screw, trunnion. Heater
24G1482	Pin Trunnion. Heater
24G1482	Pin Trunnion. Heater
609123K	Pin Trunnion and Screw assembly. Heater

# CABLE TIES (TY WRAPS)

#### **TY WRAPS PLASTIC**

RTR8041	100mm White
RTR8175	100mm X 2.5mm Black
RTR8176	149mm X 3.6mm Black
RTR8178	200mm X 4.6mm Black
RTR5124	300mm X 4.8mm Black
RTR5117	370mm X 7.6mm Black
RTR5117-1	370x7.6mm Black releasable
RTR5479	730x12.6mm Black releasable

#### TY WRAP STAINLESS STEEL

RTR5360 300mm X 4.6mm stainless steel. Temperature range -80°c to +538°c Useful for high temperature applications such as securing components which are near heat sources (typically securing plumbed-in fire extinguisher lines or securing heat resistant tape around exhaust manifolds.) RTR5360K Kit of 25 RTR5360 stainless steel tie-wraps.

#### **TY WRAP BASES**

These bases are secured to panel work etc. and allow Ty Wraps to secure pipes, cables etc. to them.

#### 4 Way Adhesive Base

RTR5499-1 These black adhesive bases are 19 x 19mm square, accept Ty Wraps up to 3.6mm wide and have a 5mm mounting hole should they need to be screwed in place.

RTR5425 RTR5499-2	These white adhesive bases are $19 \times 19$ mm square, accept Ty Wraps up to 3.6mm wide and have a 5mm mounting hole should they need to be screwed in place. These black adhesive bases are $25 \times 25$ mm square, accept Ty Wraps up to 4.8mm wide and have a 6mm mounting hole should they need to be screwed in place.
Saddle Mount	
RTR5499-3 RTR5499-4	These black Saddle mounts have a cradle to securely hold the pipe or cable, accept Ty Wraps up to 5.0mm wide and have a 3.7mm mounting hole. These black Saddle mounts have a cradle to
	securely hold the pipe or cable, accept Ty Wraps up to 9.0mm wide and have a 5.0mm mounting hole.
Eyelet Mount	
RTR5499-5	These black Eyelet mounts allow the Ty Wrap to be secured in either direction, accept Ty Wraps up to 4.8mm wide and have a 4.2mm mounting hole.

## LOCKING WIRE

RTR5285-2M	Locking wire stainless steel 1.02mm dia. per meter
RTR5285-16M	Locking wire stainless steel 1.6mm dia. Per meter
RTR5285-2	Locking wire stainless steel 1.02mm dia. Per 1 pound drum
RTR5285-16	Locking wire stainless steel 1.6mm dia. Per drum.

## **MISCELLANEOUS HARDWARE**

exhaust manifolds.

MM601-390 RTR8437

TR250 bonnet strips instructions Tape: Heat resistant 37mm wide, Useful for binding dynamo/alternator wires near hot

# **ELECTRICAL HARDWARE**

Please see section 8 Electrical

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