

## **LUCAS INSTSTRUMENT BULB HOLDERS AND ALTERNATIVES**

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Background on TR2-6 instrument illumination warning lamp bulb holders and how these are now available.

## Background: -

TR's 2-6 instrument illumination and warning light bulb holders were generally incorporated into the loom or formed a string of 4 (in the case of those illuminating the small instruments). As a result no individual part numbers were readily available however Lucas used these holders in other applications where part numbers did exist. And of course depending on their application, wire colours will vary too.

Holders fall into 4 categories: -

Spring clip type use on TR2-3B instrument illumination and warning lamps (and TR4-4A indicator and ignition lamps). Fit in a 17.5mm (11/16") hole.

Sleeve type 12mm diameter used to illuminate small instruments TR4-6

Claw type 15.88mm (5/8") diameter used on large instruments and warning lamps TR4-6

Sleeve type for bayonet bulbs used on late TR6 for interior lights etc.

In addition to these general types, each of the first 3 above can either have one feed wire with earth return through the holder **or** a feed wire and a separate earth wire.

#### Parts Concerned: -

#### **Part Number**

070066	Spring clip type used on TR2-3B. One connection to solder the feed wire to, earth return through the bulb holder. Screw bulb holder type. Uses bulb GLB987
502342	Spring clip type use on TR2-3B. One connection to solder the feed wire to, separate round connector to receive the wire for earth return. Screw bulb holder type. Uses bulb GLB987
RTR8326	Sleeve type 12mm diameter. One feed wire, earth return through the bulb holder. MES screw bulb holder type. Uses bulb GLB987
507799	Sleeve type 12mm diameter. One feed wire, separate wire for earth return. MES screw bulb holder type. Uses bulb GLB987
13H1924	Claw type 15.88mm (5/8"). One feed wire, earth return through the bulb holder. MES screw bulb holder type. Uses bulb GLB987
AEU1745	Claw type 15.88mm (5/8"). One feed wire, separate wire for earth return. MES screw bulb holder type. Uses bulb GLB987
UKC4187	Sleeve type for bayonet bulbs. One feed wire, separate wire for earth return. BA7 bayonet bulb holder type. Uses bulb GLB281

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#### **Alternative Parts: -**

Modern bulb holders are available which will replace the 12mm sleeve type which usually have a plastic body and accept a capless bulb.

### **Part Number**

13H1927

Sleeve type 12mm diameter. Plastic body, two feed wires. Capless w2.1 x 9.5d push in bulb holder type. Uses bulb GLB510 2.2w. The following alternatives are available. GLB297 2w, GLB512 2.6w GLB504 3w, GLB501 5w

We supply a range of Led bulbs too which will require the dimmer (if one is fitted) to be replaced with an LED compatible unit. Please call for advice.

## Fitting: -

Bear in mind that if you need to change a holder, the old one will need to be cut off the loom and a safe connection made for the new one. This can be done in a variety of way but usually a crimp joiner or crimping on bullet connectors and utilising a bullet joiner work best.

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