



HELPFUL NOTES ON IDENTIFYING TR5-6 CRANKSHAFT and FLYWHEEL COMBINATIONS

Note 1: 'Long backed' and 'Short backed' crankshafts refer to the length of the surface on which the rear oil seal runs and onto which the flywheel is located.

Note 2: Many TR's have had engine transplants with some donor engines having come from saloon cars. If the crankshaft or flywheel is to be changed for any reason, it is important to know which crankshaft you have, and to know which flywheel matches your crankshaft.

In pairs they are interchangeable resulting in the clutch face always being in the correct relationship to the centre line of the crankshaft.

Note 3: The <http://> links below take you to the Triumph parts book pages on Revington TR's website.

TO IDENTIFY THE CRANKSHAFT PROCEED AS FOLLOWS: -

Quick check: -

With the flywheel removed, if the back face of the crankshaft is roughly flush with the engine back plate, the then a short back crankshaft is fitted. If the back face of the crankshaft protrudes from the engine back plate by roughly 25mm, then a long back crankshaft is fitted.

Detailed check: -

Take the seal housing off the back of the block (item 32 Plate **A**).

Then measure from the very back of the crank along the plain portion onto which the flywheel (item 23 Plate **C**) sits, to the flange up against which the rear thrust washer sits (item 3 Plate **C**).

Please see here:

<http://www.revingtontr.com/shop/mainframe.asp?http://www.revingtontr.com/shop/Catalogue.asp?a=2&CarType=TR5&>

And select the appropriate plate.

The crankshaft as drawn in triumphs parts books does not show the flange, but both types of crankshaft, early and late, have it.

The flywheels differ in that the early flywheel has a shallow recess where the flywheel to crankshaft securing bolts (Item 25) sit. The later crankshaft has a much deeper recess.

It is generally believed that this change was introduced to give more space for the Borg and Beck clutch centre plate, which had a tendency to catch on the flywheel to crankshaft securing bolts (Item 25) when significantly worn.

Dimensions: -

TR5, TR250 and early TR6 up to engine number CP50,000. **Long back crank and shallow flywheel**

Back of crankshaft measures 44mm

Recess in the clutch face of the flywheel is 9mm deep

All TR6 after engine number CP50,001. **Short back crank and deep flywheel**

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Back of crankshaft measures 28mm
Recess in the clutch face of the flywheel is 25mm deep

Note 4:

These measurements are approximate, but sufficiently different to make identification obvious.



Short back crankshaft



Deep flywheel

PART NUMBER TABLE

The following table sets out what type of crankshaft should be fitted to your car. There is of course no guarantee that your car is fitted with the correct type.

There are three basic types of crankshaft even though there are 6 different part numbers!

1. Early TR5, TR250 and TR6 carburettor models are long back type with no oil way plugs
2. Late TR5, TR250 and early TR6 PI models are long back type with oil way plugs
3. Late TR6 carburettor and late PI models are short back type with oil way plugs

TR5	TR250	TR6CC (Carb.)	TR6CF (Carb.)	TR6CP (PI)	TR6CR (PI)
Part Number	Part Number	Part Number	Part Number	Part Number	Part Number
214889	307546	307546	311322	214889	311322
Type 1	Type 1	Type 1	Type 3	Type 2	Type 3
214926	308459	Fitted from	Fitted from	Fitted from	Fitted from
Type 2	Type 2	Com. No. CC32142	Com. No. CF0001	Com. No. CP26998	Com. No. CR0001
		To Com. No. CC50000		To Com. No. CP50000	
		311322		216538	
		Type 3		Type 2	
		Fitted from		Fitted from	
		Com. No. CC50001		Com. No. CP50001	
				To Com. No. CP52319	
				311322	
				Type 3	
				Fitted from Com. No. CP52320	

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